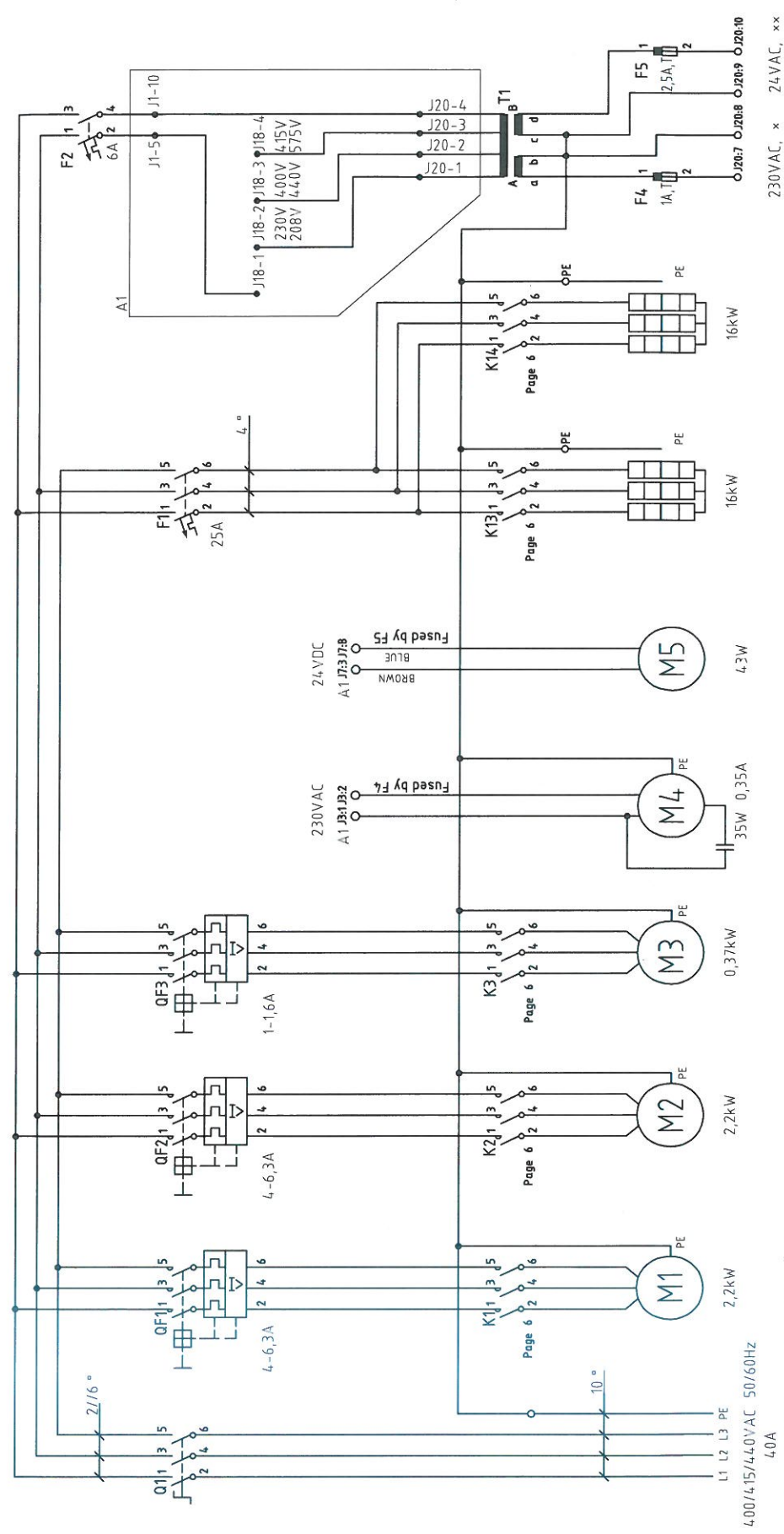


Item	Quantity	Description ( Name / Material / Note )				Part number / Dimension	
		Designed by	Drawn by	Checked by	Projection method	Scale	Replaces
HS	HS	HS	HS	HS			
		400/415/440VAC				DWG-file name	Date
		Placement of Components				19687.dwg	2007.07.21
		Granule Maxi				Drawing number	Edition
						19687	05

Change	Change between
400/415/440VAC J18-1	J18-1
815VAC J18-1	J18-1



SVENSKA INKOMMANDE DISK PUMP HÖGER DISK PUMP VÄNSTER SKÖLPUMP SKÖLTANKSELEMENT RINSE TANK HEATER  
 ENGLISH INCOMING WASH PUMP RIGHT WASH PUMP LEFT RINSE PUMP RINSE TANK HEATER

SPRUTRÖRSMOTOR WASH ARM MOTOR  
 DISK TANKSELEMENT WASH TANK HEATER  
 GRANULVENTIL LINEAR ACTUATOR, GRANULE VALVE

Item	Quantity	Description	Name / Material / Note	Part number / Dimension
HS	HS	Designed by	Checked by	Replaces
HS	HS	Drawn by	Projection method	Replaces
HS	HS	Scale	Tolerance, if not indicated according to	Replaces
400/415/440VAC Main Circuit Diagram				
Date 19687.dwg 2007.06.21				
Drawing number 19687				
Edition 05				

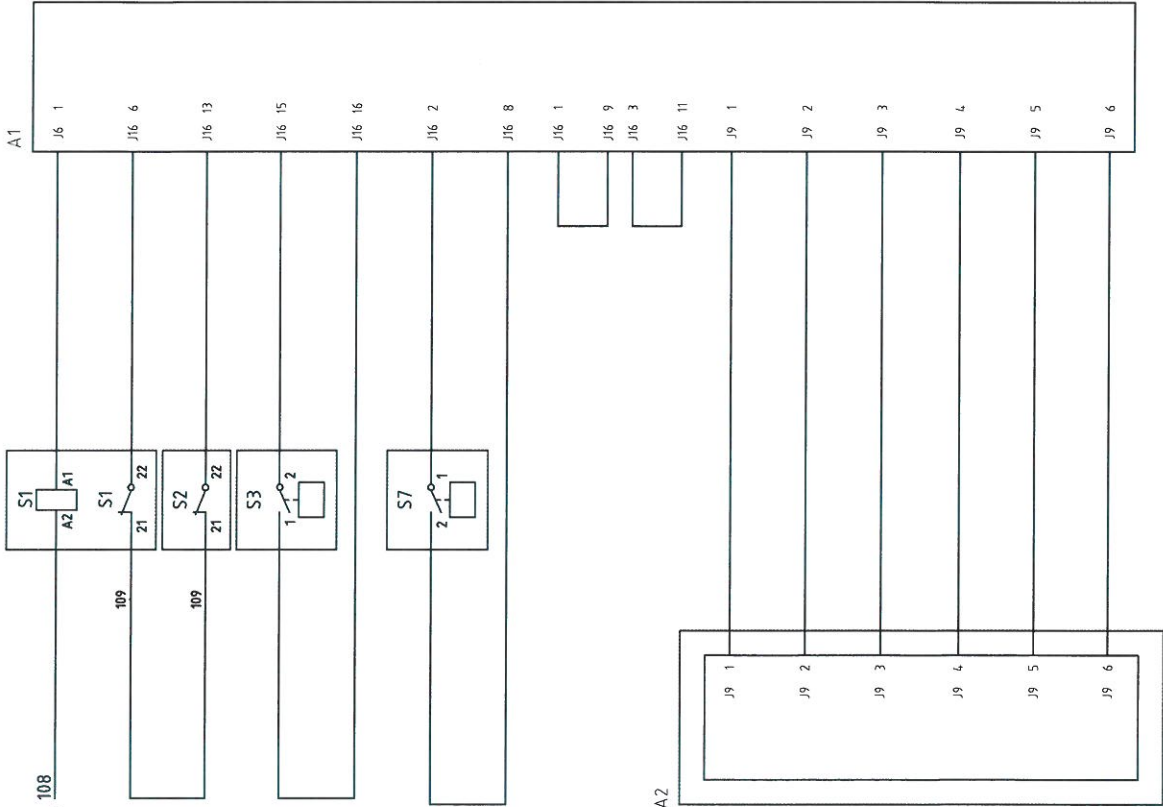


x, F4 supplies Wash Arm Motor, Detergent box and A1  
 xx, F5 supplies Linear Actuator, Detergent box and A1









LÅSBAR NYCKELBRYTARE, DÖRR  
DOOR CONTACT BREAKER WITH LOCK

NYCKELBRYTARE, DÖRR  
DOOR CONTACT BREAKER

SPRUTRÖRSMOTORVAKT  
WASH ARM MOTOR PROTECTING SENSOR

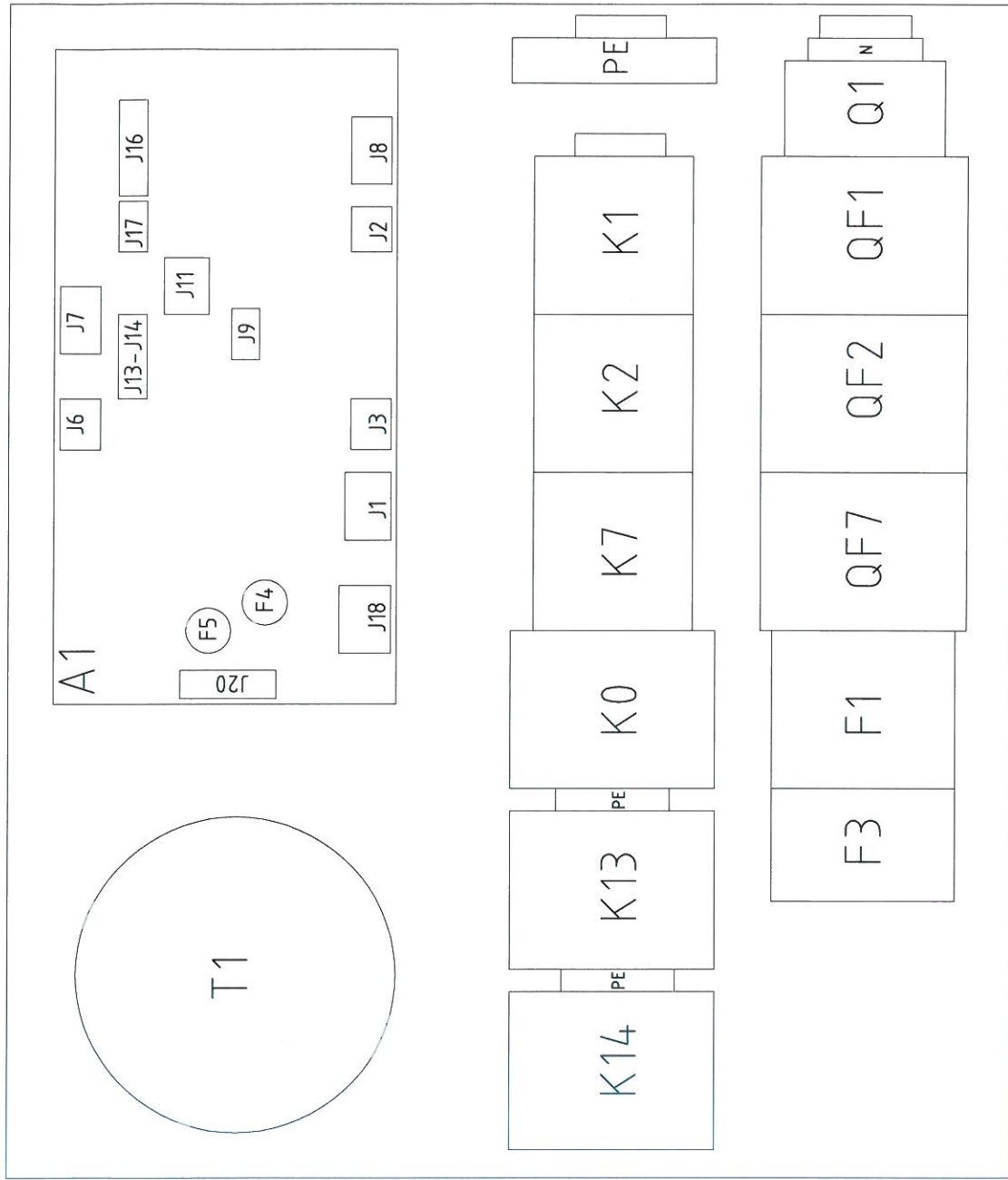
TÖMNINGSVENTILVAKT  
EMPTYING VALVE CONTACT

IDENTIFIERING AV MASKINTYP  
IDENTIFY TYPE OF MACHINE

MANÖVERPANEL  
CONTROL PANEL

Item	Quantity	Description ( Name / Material / Note )				Part number / Dimension	
		Designed by	Drawn by	Projection method	Scale	Replaces	Replaced by
HS	HS	HS	HS		-		
		4.00/4.15/4.40VAC Circuit Diagram				DWG-File name	Date
		Granule Maxi				19687.dwg	2007.06.21
						Drawing number	Edition
						19687	05

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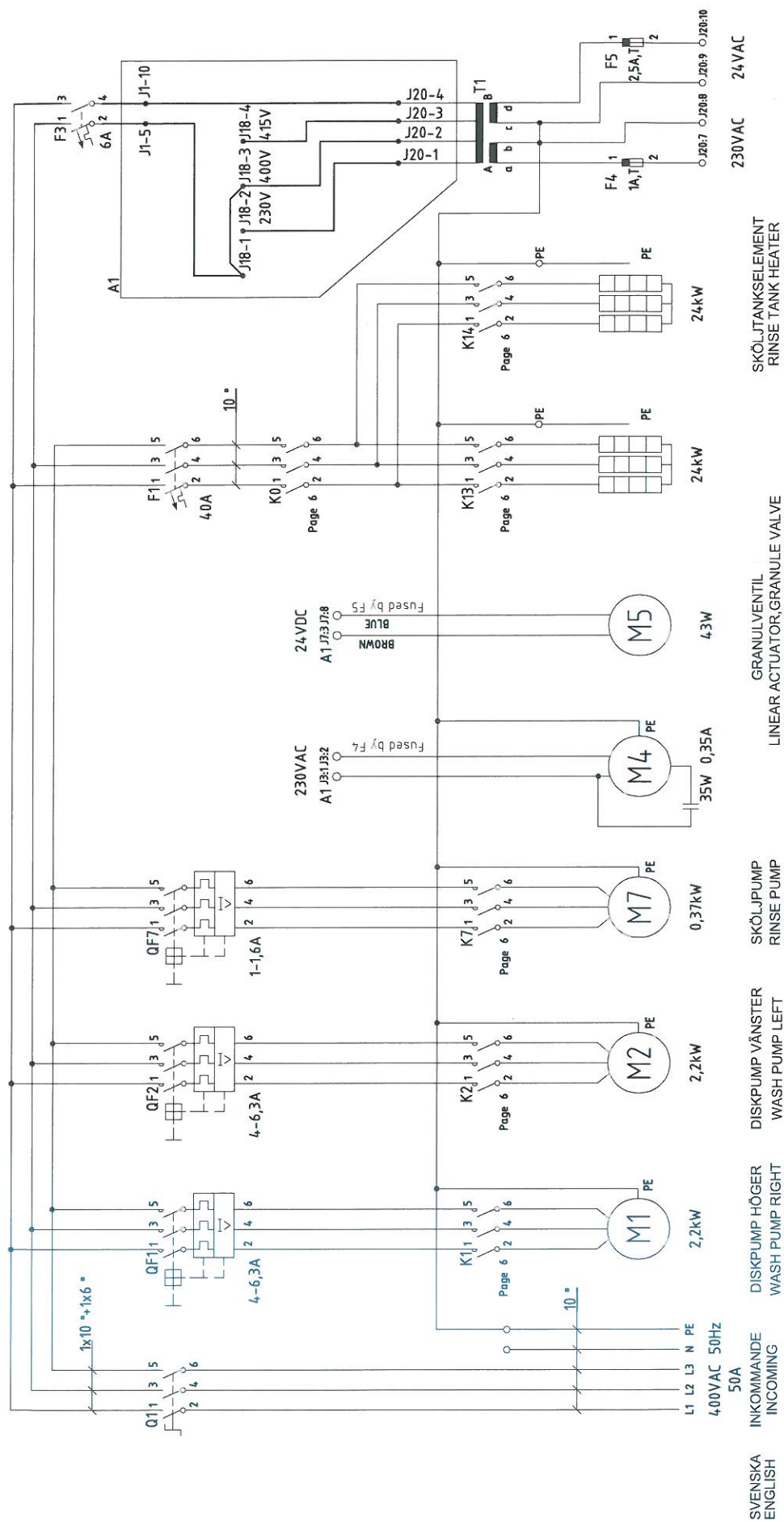


Item		Quantity	Description ( Name / Material / Note )				Part number / Dimension	
Designed by	HS	Drawn by	HS	Checked by	HS	Projection method	Scale	Tolerance, if not indicated, according to
						Replaces		Replaced by
						DWG-file name		Date
						18785.dwg		2005.09.08
						Drawing number		Edition
						18785		05



400VAC CW  
Uppbyggnadsritning

Granule Maxi

SVENSKA  
ENGLISH

DISK PUMP HÖGER  
WASH PUMP RIGHT



SKÖLPUMP  
RINSE PUMP

GRANULVENTIL  
LINEAR ACTUATOR, GRANULE VALVE

SKÖLJTANKSELEMENT  
RINSE TANK HEATER

SPRUTRÖRSMOTOR  
WASH ARM MOTOR

DISKTANKSELEMENT  
WASH TANK HEATER

Item	Quantity	Description ( Name / Material / Note )		Part number / Dimension	
	Designed by HS	Drawn by HS	Checked by Projection method Scale Tolerance, if not indicated, according to Replaces	Replaced by	
 <b>GRANULDISK</b> 400VAC CW Huvudkretschema				BNC-file name 18785.dwg	Date 2005.09.08
					Drawing number 18785
Granule Maxi					

Drawing number  
**18785**

Edition 05

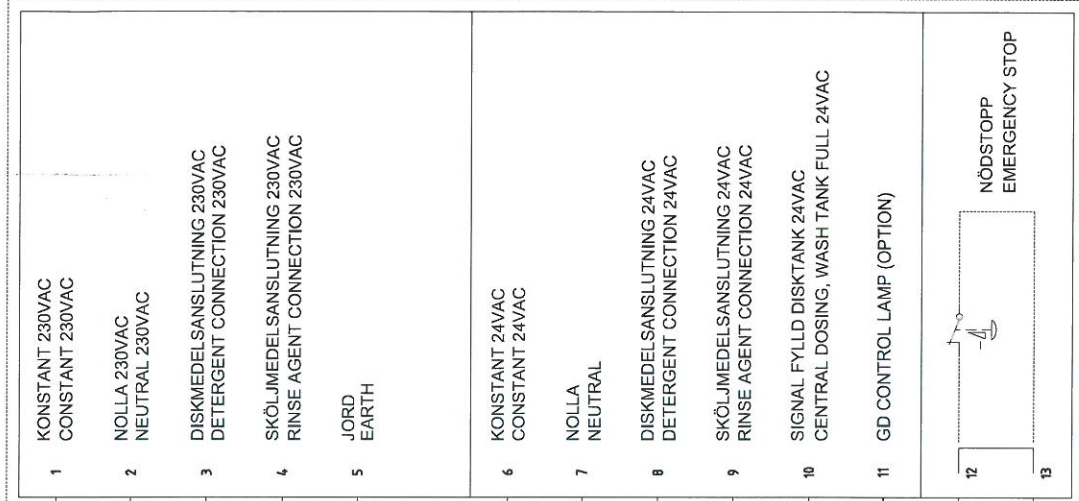
A1



Page 6/A 106

Page 6/B 101

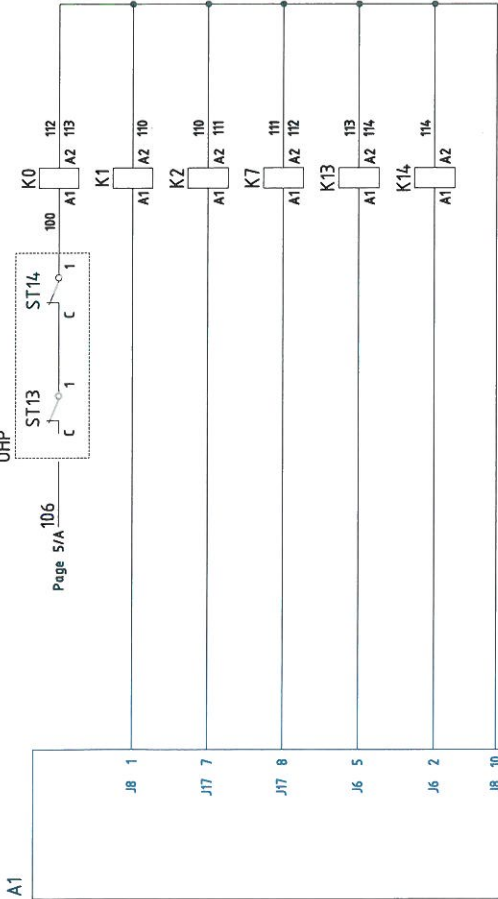
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Item	Quantity	Description ( Name / Material / Note )	Part number / Dimension
HS	HS	Checked by Projection method Scale Tolerance, if not indicated, according to	Replaced by
HS	HS	Drawn by Checked by Projection method Scale Tolerance, if not indicated, according to	Replaced by
		DWG-file name 18785.dwg	Date 2005.09.08
		Drawing number 18785	Edition 05
		Granule Maxi	
		400VAC CW Kretschema	
		GRANULDISK	

ÖVERHETTINGSSKYDD DISKTANK ÖVERHETTINGSSKYDD SKÖLJTANK  
OVERHEAT PROTECTOR WASH TANK OVERHEAT PROTECTOR RINSE TANK

Rev. no. Revision note Date Sign Check



SKYDDSKONTAKTOR ELEMENT  
PROTECTIVE CONTACTOR HEATERS

DISKPUMP HÖGER  
WASH PUMP RIGHT

DISKPUMP VÄNSTER  
WASH PUMP LEFT

SKÖLJPUMP  
RINSE PUMP

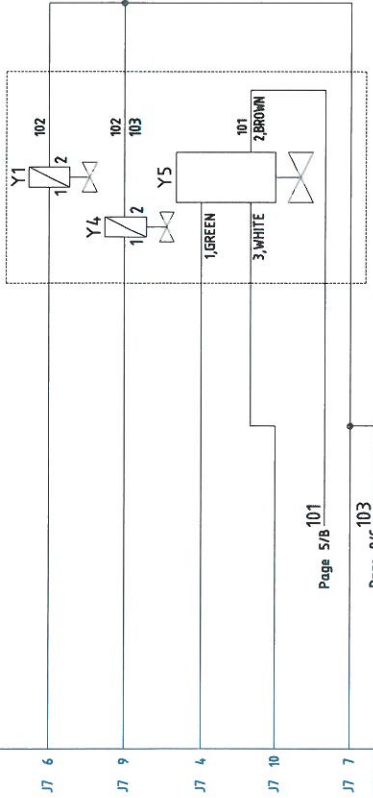
DISKTANKSELEMENT  
WASH TANK HEATER

SKÖLJTANKSELEMENT  
RINSE TANK HEATER

INKOMMANDE VATTEN SKÖLJTANK  
SOLENOID VALVE, INCOMING WATER RINSE TANK

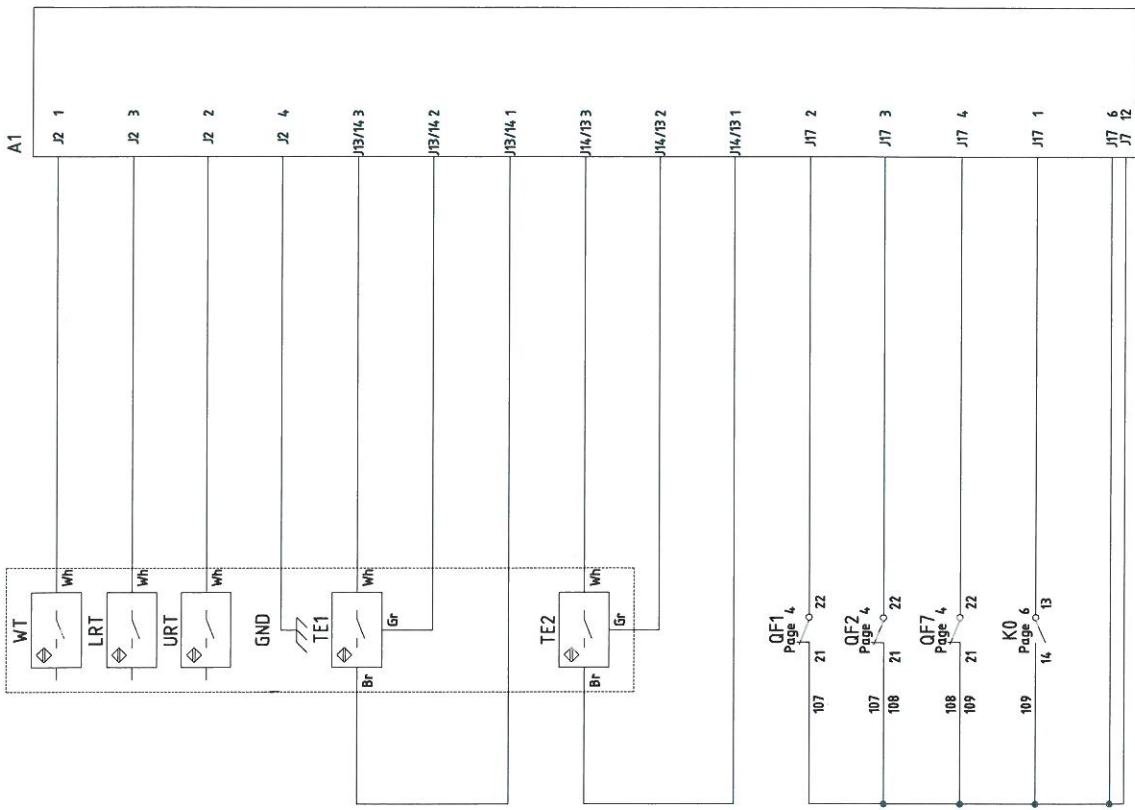
ÅNGREDUCERING  
SOLENOID VALVE, STEAM REDUCTION

ÅNGREDUCERINGSTÖNNINGSVENTIL  
DRAIN VALVE, STEAM REDUCTION



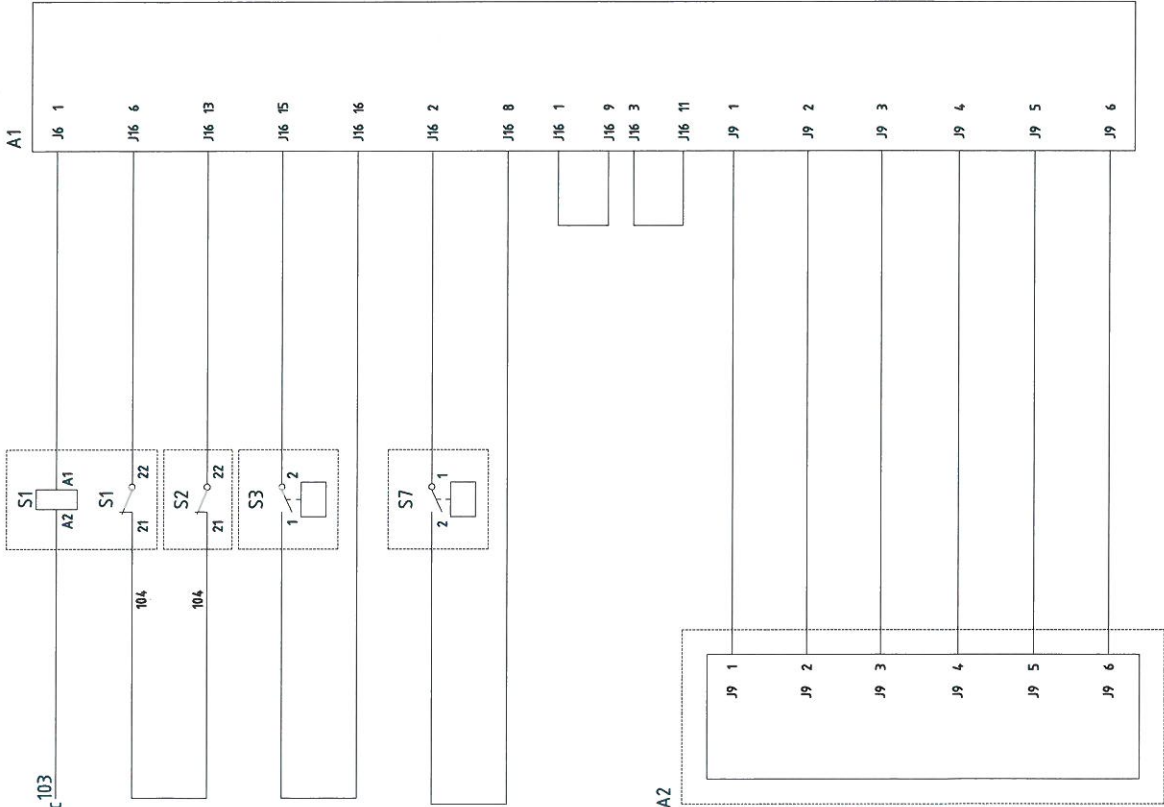
Item	Quantity	Description	( Name / Material / Note )	Part number / Dimension
HS	HS	Checked by	Projection method	Replaces
HS	HS	Drawn by	Scale	Replaced by
		400VAC CW		DWG-file name
		Kretschema		Date
		Granule Maxi		18785.dwg
		18785		2005.09.08
				Draining number
				Edition
				05

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No	Reg. no	Revision note	Date	Sign	Check
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Item	Quantity	Description	( Name / Material / Note )	Part number / Dimension
HS	HS	400VAC CW Kretschema	18785.dwg	2005.09.08
HS	HS	400VAC CW Kretschema	18785	05



LÅSBAR NYCKELBRYTARE, DÖRR  
DOOR CONTACT BREAKER WITH LOCK

NYCKELBRYTARE, DÖRR  
DOOR CONTACT BREAKER

SPRUTRÖRSMOTORVAKT  
WASH ARM MOTOR PROTECTING SENSOR

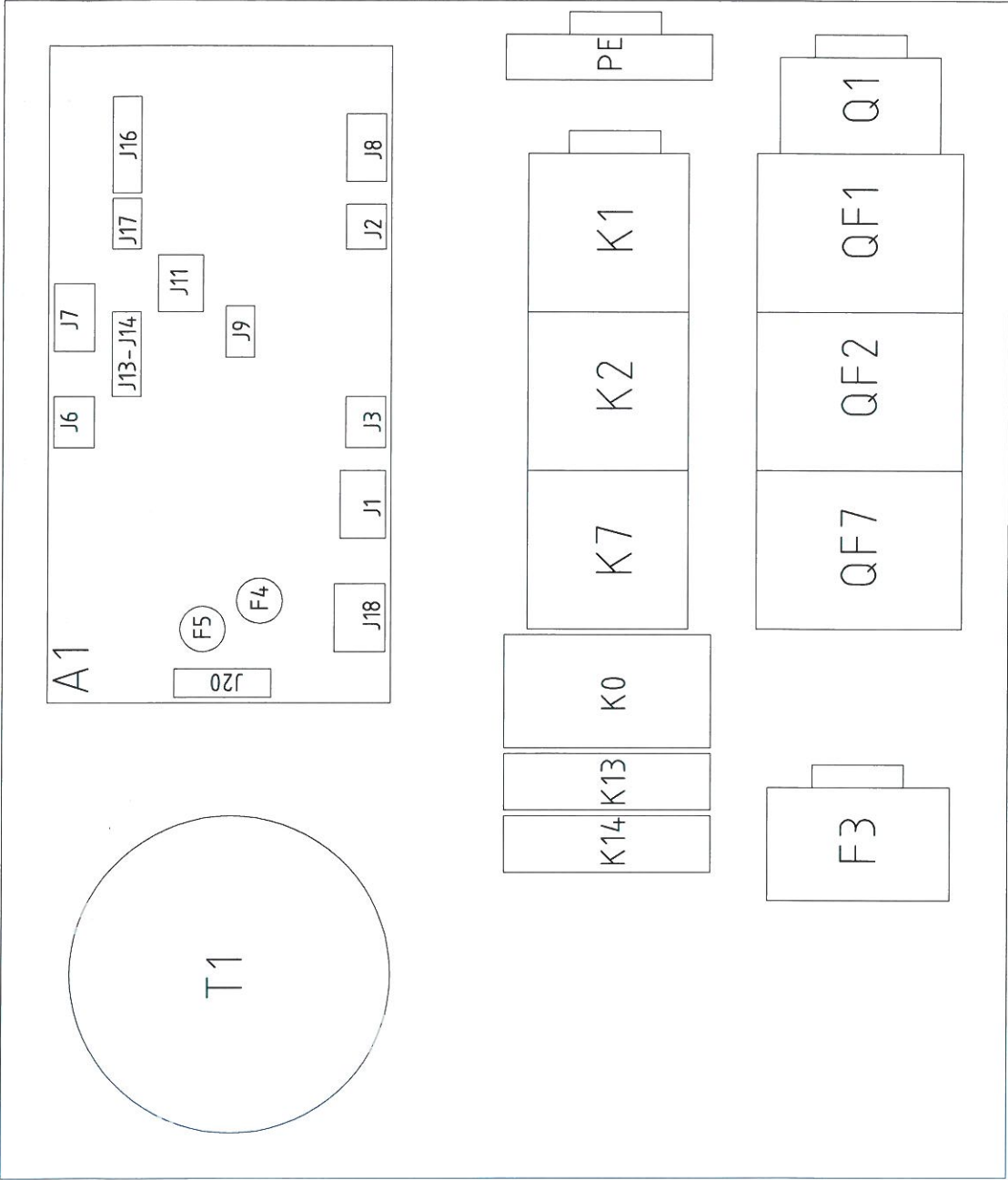
TÖMNINGSVENTILVAKT  
EMPTYING VALVE CONTACT

IDENTIFIERING AV MASKINTYP  
IDENTIFY TYPE OF MACHINE

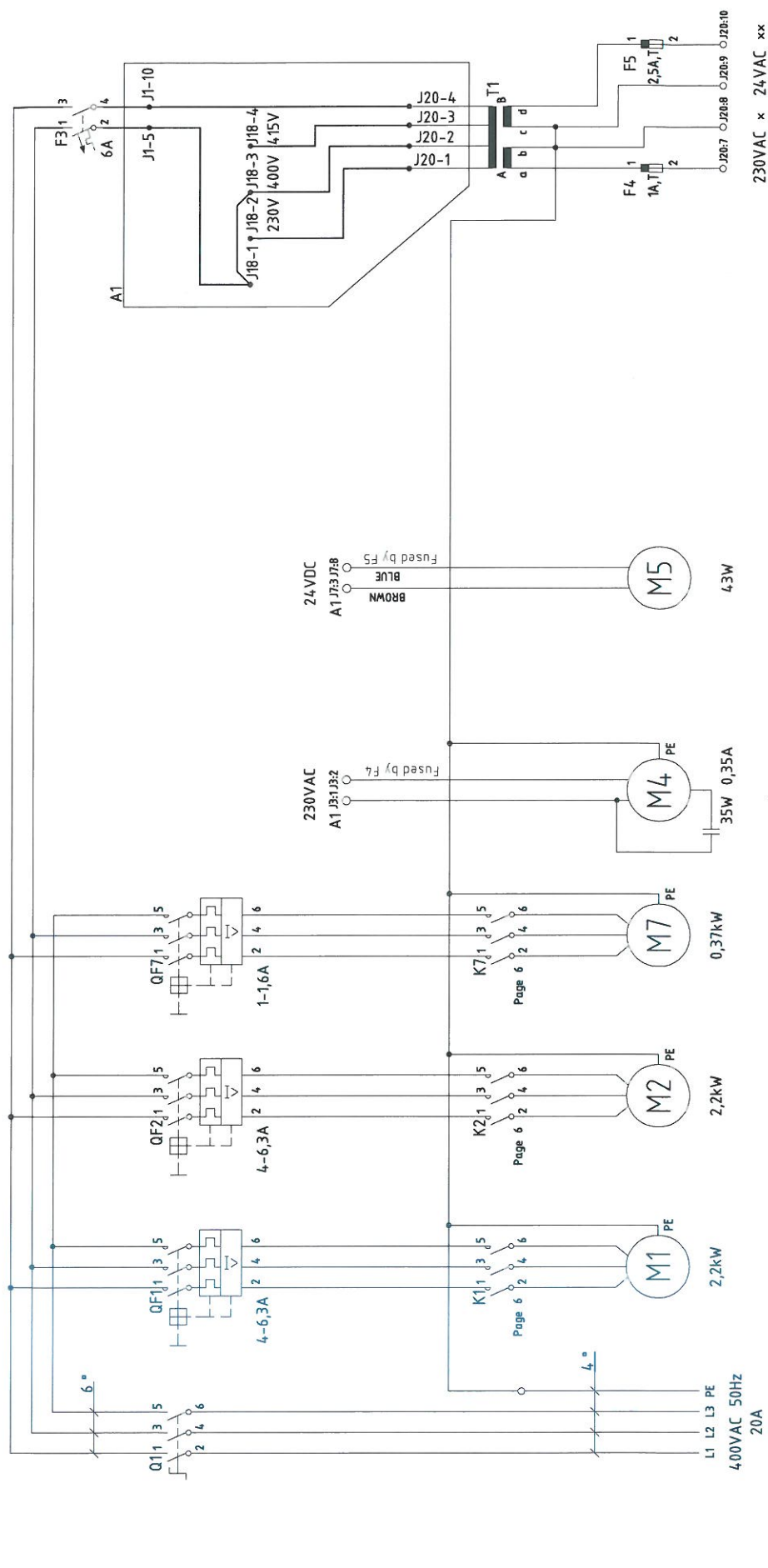
MANÖVERPANEL  
CONTROL PANEL

Item	Quantity	Description ( Name / Material / Note )			Part number / Dimension	
		Checked by	Projection method	Scale	Replaces	Replaced by
HS	HS					
		400VAC CW Kretschema			JWC-file name	Date
		Granule Maxi			18785.dwg	2005.09.08
					Drawing number	Edition
					18785	05

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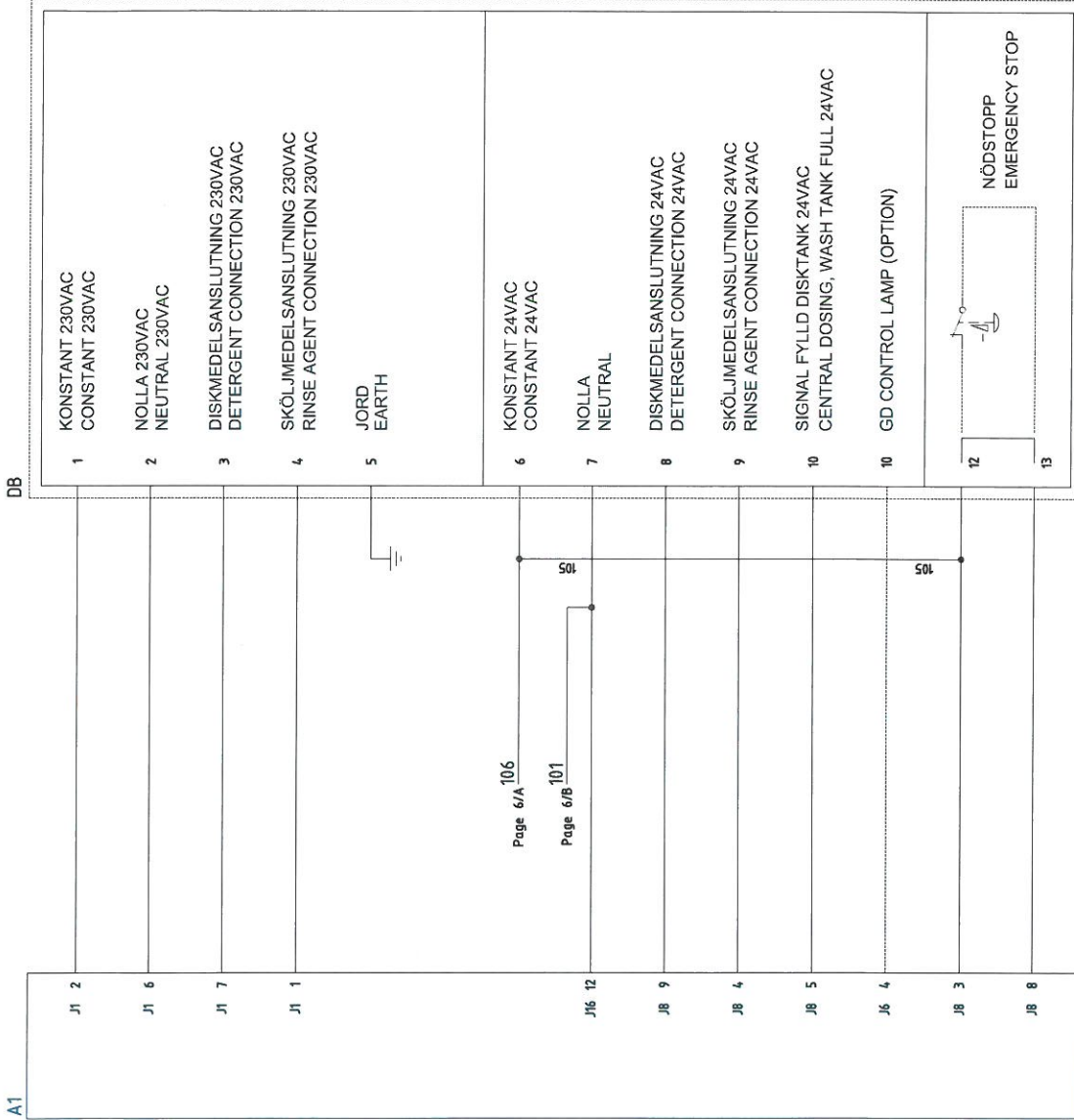




Item		Quantity		Description		Name / Material / Note		Part number / Dimension	
Designed by	HS	Drawn by	HS	Checked by	HS	Projection method	Scale	Tolerance, if not indicated, according to	Replaces



Item	Quantity	Description	Name / Material / Note	Part number / Dimension
HS	HS	Checked by	Projection method	Replaces
HS	HS	Drawn by	Scale	Replaced by
		400VAC STEAM Huvudkrets schema		
		Date		
		18798.dwg		
		Drawing number		
		18798		
		Edition		
		07		

x, F4 supplies Wash Arm Motor, Detergent box and A1  
xx, F5 supplies Linear Actuator, Detergent box and A1



Item Quantity		Description				( Name / Material / Note )		Part number / Dimension			
Designed by		Drawn by		Checked by	Projection method	Scale	Tolerance, if not indicated, according to		Replaces		
HS		HS									
 <b>GRANULDISK®</b>					400VAC STEAM Kretschema					JWC-file name	Date
										Drawing number	
					Granule Maxi					18798	Edition
07											

NC	Page 6	Page 6	Page 7
NO	Page 6	Page 6	Page 7
NC	Page 6	Page 6	Page 7
NO	Page 6	Page 6	Page 7
NC	Page 6	Page 6	Page 7
NO	Page 6	Page 6	Page 7
NC	Page 6	Page 6	Page 7
NO	Page 6	Page 6	Page 7

SKYDDSKONTAKTOR ELEMENT  
PROTECTIVE CONTACTOR HEATERS

DISK PUMP HÖGER  
WASH PUMP RIGHT

DISK PUMP VÄNSTER  
WASH PUMP LEFT

SKÖLJPUMP  
RINSE PUMP

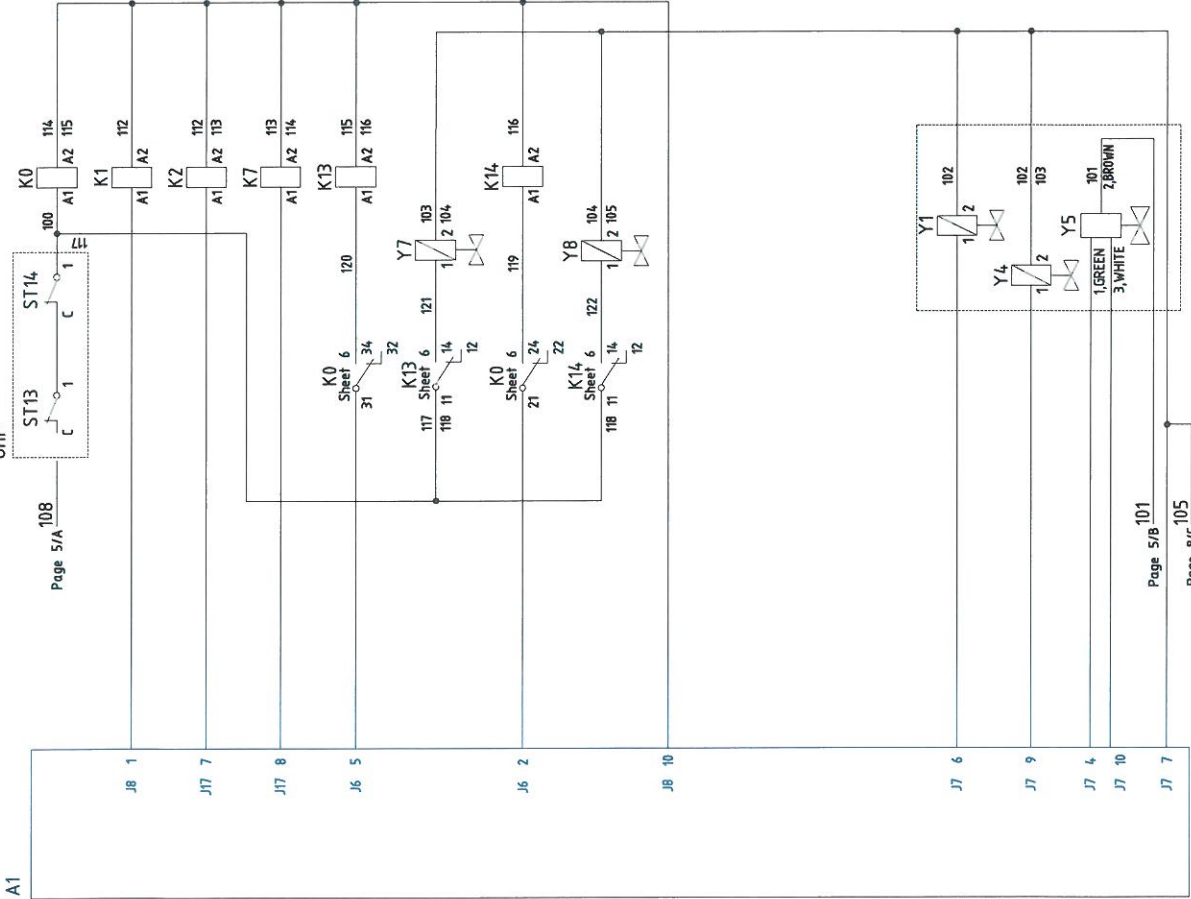
ÅNGSLINGA DISKTANK  
STEAM COIL WASH TANK

ÅNGSLINGA SKÖLJTANK  
STEAM COIL RINSE TANK

INKOMMANDE VATTEN SKÖLJTANK  
SOLENOID VALVE, INCOMING WATER RINSE TANK

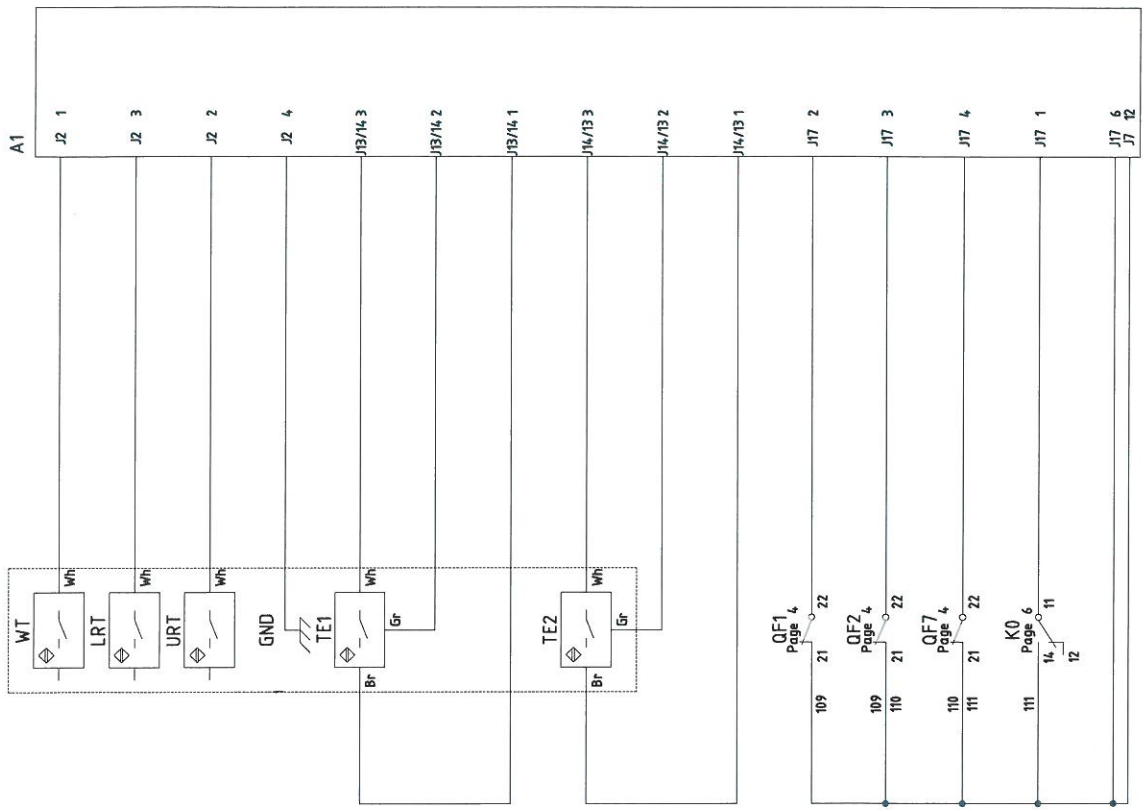
ÅNGREDUCERING  
SOLENOID VALVE, STEAM REDUCTION

ÅNGREDUCERINGSTÖMNINGSENTIL  
DRAIN VALVE, STEAM REDUCTION



Item	Quantity	Description	Name / Material / Note	Part number / Dimension
HS	HS	Designed by	Scale	Replaced by
HS	HS	Checked by	Projection method	Replaces
HS	HS	Drawn by	Scale	Replaces
400VAC STEAM Kretschema				18798.dwg
Granule Maxi				18798
Date				2005.09.08
Drawing number				18798
Edition				07

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NIVÅGIVARE DISKTANK  
LEVEL SENSOR, WASH TANK

NIVÅGIVARE NEDRE SKÖLJTANK  
LEVEL SENSOR, RINSE TANK LOWER

NIVÅGIVARE ÖVRE SKÖLJTANK  
LEVEL SENSOR, RINSE TANK UPPER

TEMPERATURGIVARE  
TEMPERATURE SENSOR

TEMPERATURGIVARE  
TEMPERATURE SENSOR

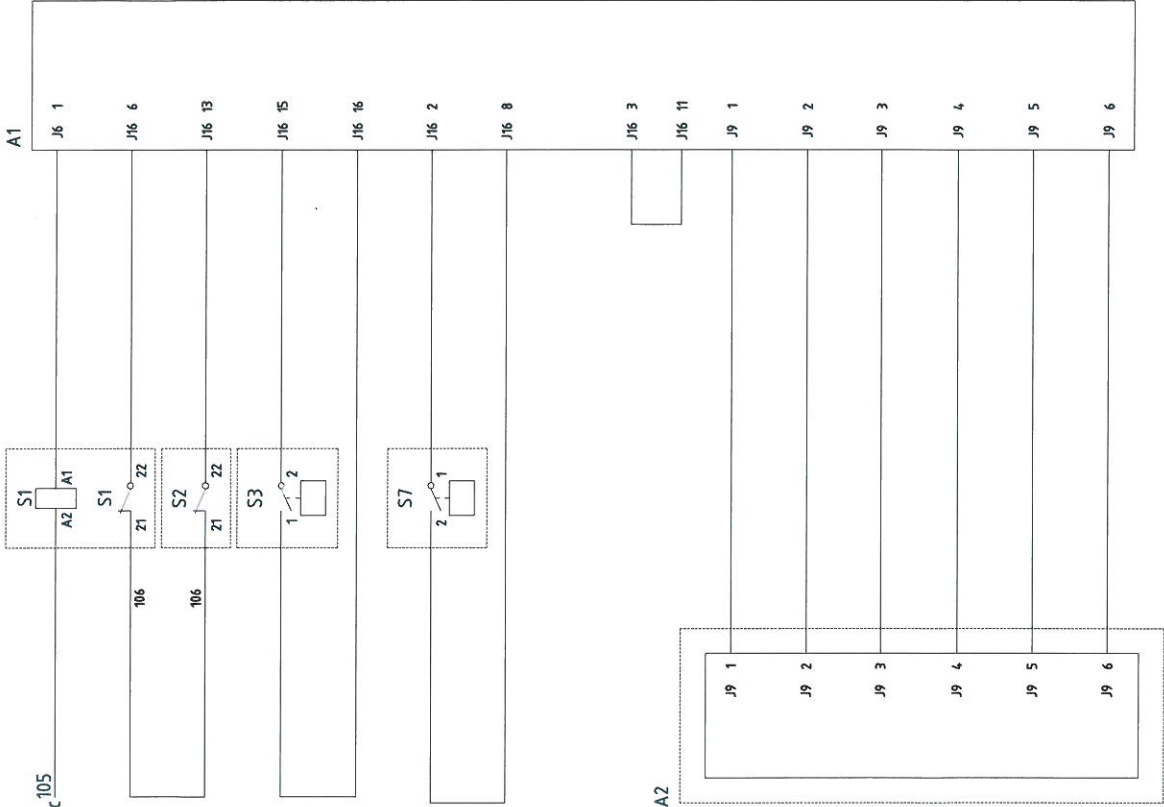
MOTORSKYDD DISKPUMP HÖGER  
PROTECTIVE MOTOR SWITCH WASH PUMP RIGHT

MOTORSKYDD DISKPUMP VÄNSTER  
PROTECTIVE MOTOR SWITCH WASH PUMP LEFT

MOTORSKYDD SKÖLJPUMP  
PROTECTIVE MOTOR SWITCH RINSE PUMP

DRIFT ELEMENT  
OPERATION HEATER

Item	Quantity	Designed by	Drawn by	Checked by	Projection method	Scale	Description ( Name / Material / Note )		Part number / Dimension
							Tolerance, if not indicated according to	Replaces	
HS	HS	HS	HS	HS					
400VAC STEAM Kretschema								DWG-file name 18798.dwg	Date 2005.09.08
Granule Maxi								Drawing number 18798	Edition 07



LÅSBAR NYCKELBRYTARE, DÖRR  
DOOR CONTACT BREAKER WITH LOCK



NYCKELBRYTARE, DÖRR  
DOOR CONTACT BREAKER

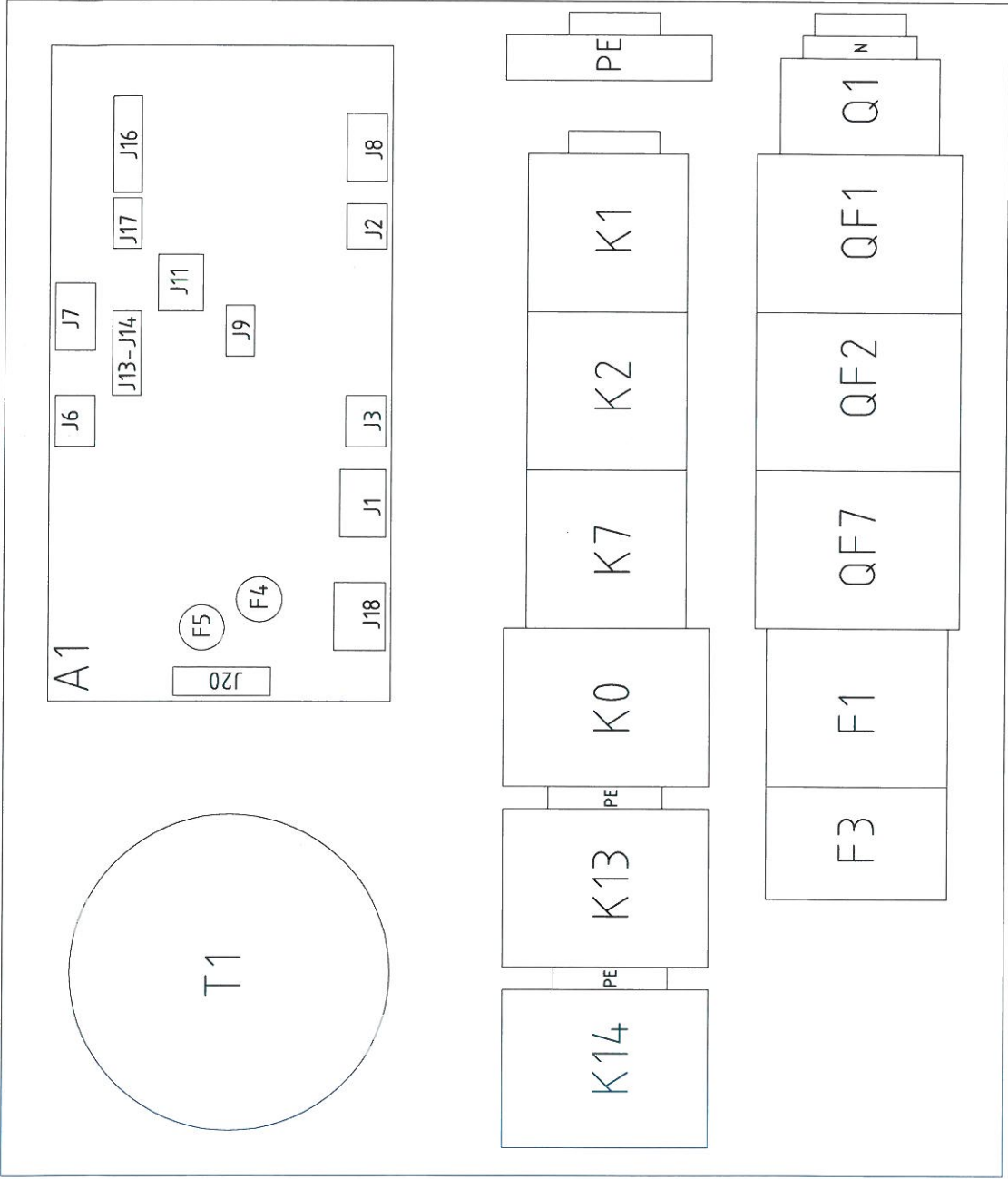
SPRUTRÖRSMOTORVAKT  
WASH ARM MOTOR PROTECTING SENSOR

TÖMNINGSVENTILVAKT  
EMPTYING VALVE CONTACT

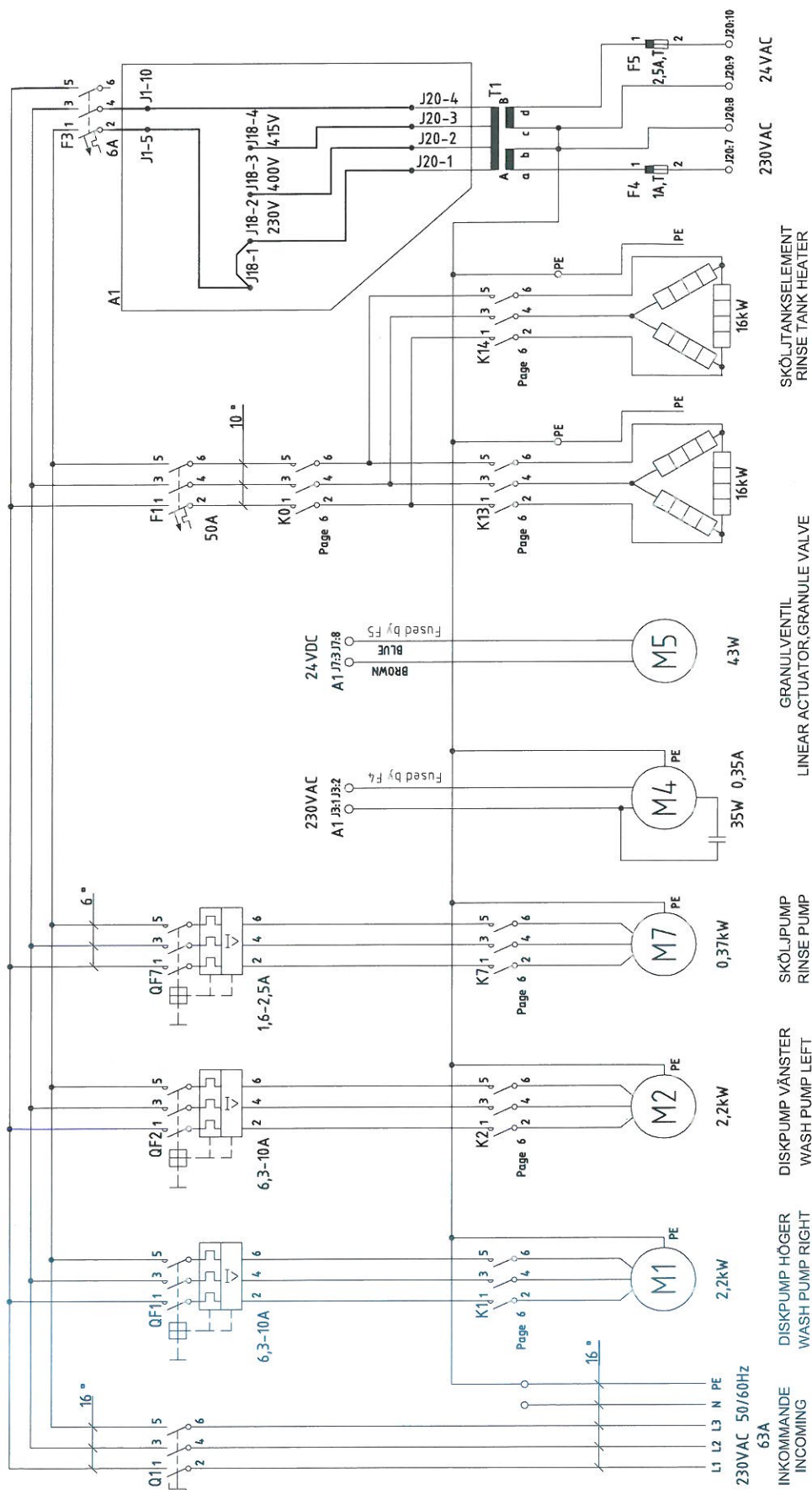
IDENTIFIERING AV MASKINTYP  
IDENTIFY TYPE OF MACHINE

MANÖVERPANEL  
CONTROL PANEL

Item		Quantity		Description		( Name / Material / Note )		Part number / Dimension	
Designed by	Drawn by	Checked by	Projection method	Scale	Tolerance, if not indicated, according to	Replaces		Replaced by	
HS	HS	HS			-				
			400VAC STEAM Kreftschema						
			BVG-file name						
			18798.dwg						
			Date						
			2005.09.08						
			Drawing number						
			18798						
			Edition						
			07						
			Granule Maxi						



Item	Quantity	Description ( Name / Material / Note )				Part number / Dimension	
		Designed by	Drawn by	Checked by	Projection method	Scale	Tolerance, if not indicated, according to
HS	HS	HS	HS	HS			Replaces
						230VAC	
		Uppbyggnadsritning				DWG-file name	
						18870.dwg	Date
						2005.09.08	
						18870	Branding number
						18870	05



SVENSKA  
 ENGLISH

INKOMMANDE  
 230VAC 50/60Hz  
 63A

DISK PUMP HÖGER  
 WASH PUMP RIGHT  
 M1 2,2kW

DISK PUMP VÄNSTER  
 WASH PUMP LEFT  
 M2 2,2kW

SKÖLPUMP  
 RINSE PUMP  
 M7 0,37kW

SPRUTRÖRS MOTOR  
 WASH ARM MOTOR  
 M4 35W 0,35A

GRANULVENTIL  
 LINEAR ACTUATOR, GRANULE VALVE  
 M5 43W

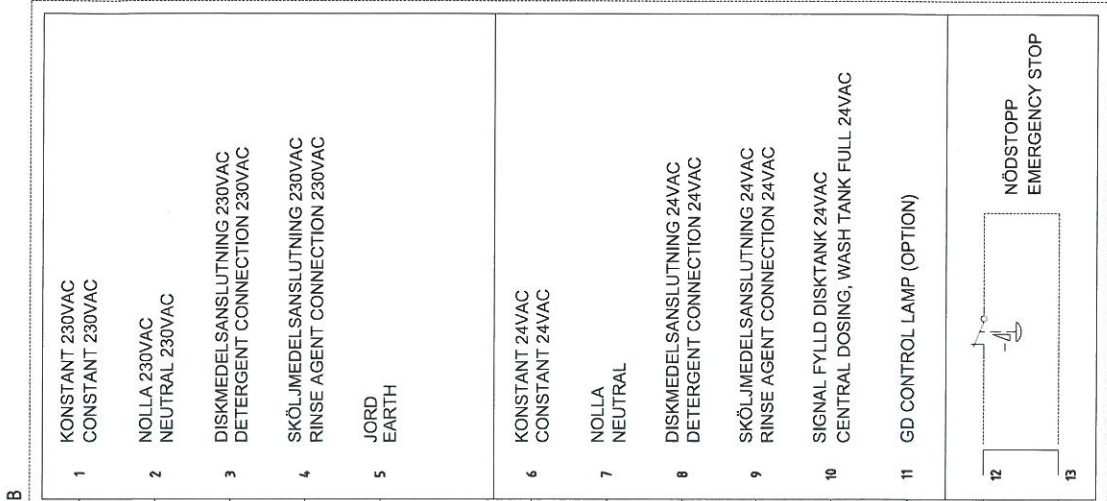
DISKTANKSELEMENT  
 WASH TANK HEATER  
 K13 16kW

SKÖLTANKSELEMENT  
 RINSE TANK HEATER  
 K14 16kW

230VAC 24VAC

Item	Quantity	Description	( Name / Material / Note )	Part number / Dimension
HS	HS	Checked by	Projection method	Replaces
HS	HS	Drawn by	Scale	Replaced by
230VAC Huvudkrets schema Date 18870.dwg 2005.09.08 Drawing number 18870				
GRANULDISK Granule Maxi				
Edition 05				

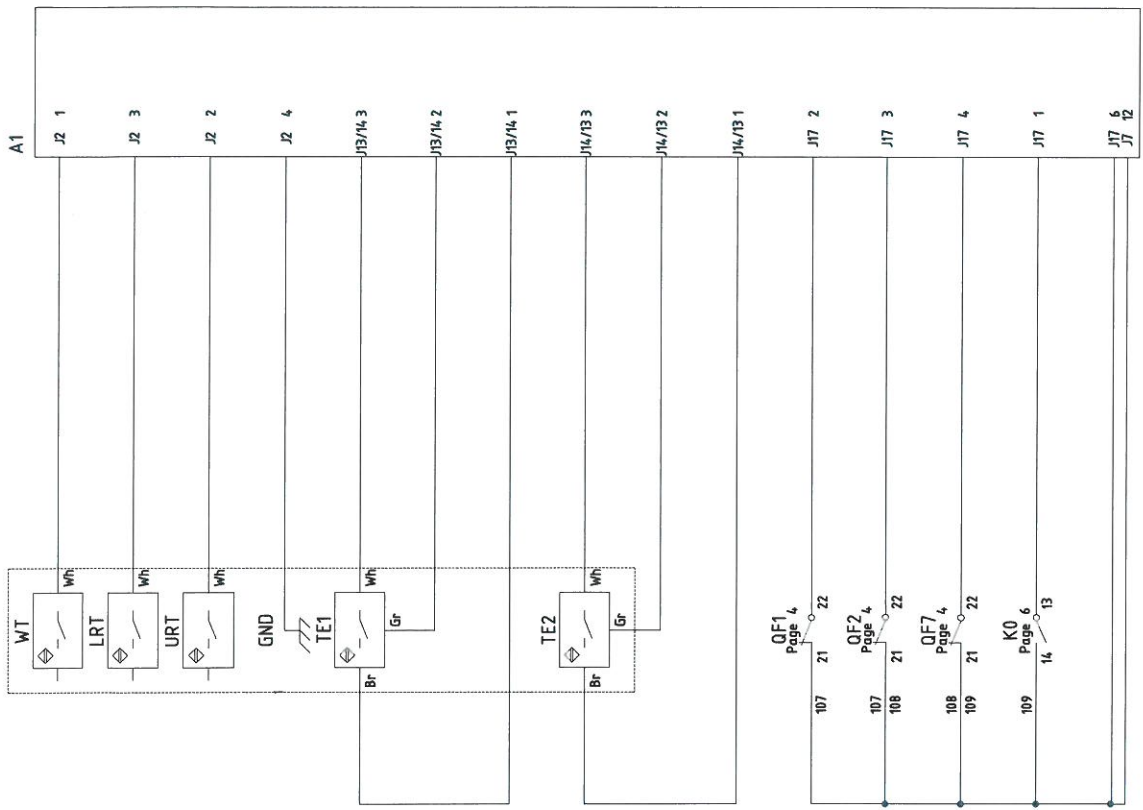
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Item	Quantity	Description (Name / Material / Note)	Part number / Dimension
HS	HS	Checked by Projection method Scale Tolerance, if not indicated, according to Replaces	Replaced by
HS	HS	230VAC Kretschema	18870.dwg Date 2005.09.08
GRANULDISK		18870	Drawing number Edition 05
Granule Maxi			



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NIVÅGIVARE DISKTANK  
LEVEL SENSOR, WASH TANK

NIVÅGIVARE NEDRE SKÖLJTANK  
LEVEL SENSOR, RINSE TANK LOWER

NIVÅGIVARE ÖVRE SKÖLJTANK  
LEVEL SENSOR, RINSE TANK UPPER

TEMPERATURGIVARE  
TEMPERATURE SENSOR

TEMPERATURGIVARE  
TEMPERATURE SENSOR

MOTORSKYDD DISK PUMP HÖGER  
PROTECTIVE MOTOR SWITCH WASH PUMP RIGHT

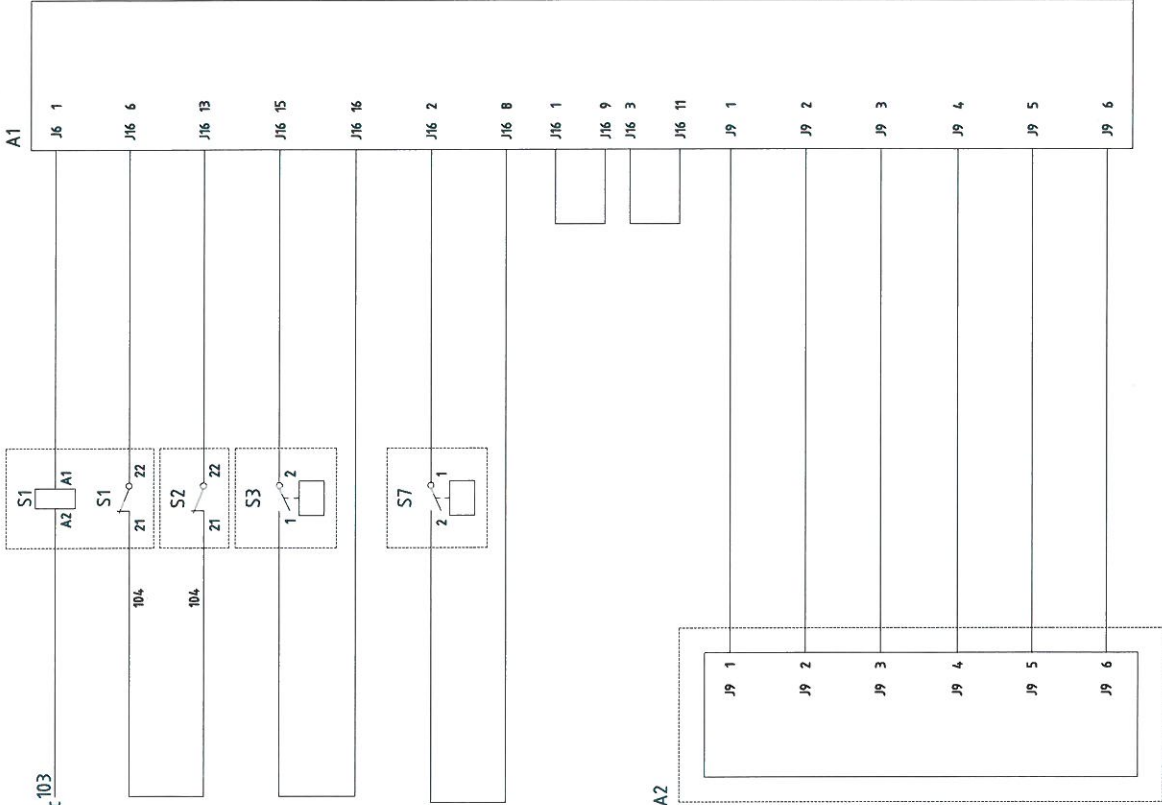
MOTORSKYDD DISK PUMP VÄNSTER  
PROTECTIVE MOTOR SWITCH WASH PUMP LEFT

MOTORSKYDD SKÖLJPUMP  
PROTECTIVE MOTOR SWITCH RINSE PUMP

DRIFT ELEMENT  
OPERATION HEATER

No.	Req. no.	Revision note	Date	Sign	Check
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Item	Quantity	Description (Name / Material / Note)	Part number / Dimension	
			Replaces	Replaced by
HS	HS	230VAC Kretschema	18870.dwg	2005.09.08
Granule Maxi			18870	05



LÅSBAR NYCKELBRYTARE, DÖRR  
DOOR CONTACT BREAKER WITH LOCK

NYCKELBRYTARE, DÖRR  
DOOR CONTACT BREAKER

SPRUTRÖRSMOTORVAKT  
WASH ARM MOTOR PROTECTING SENSOR

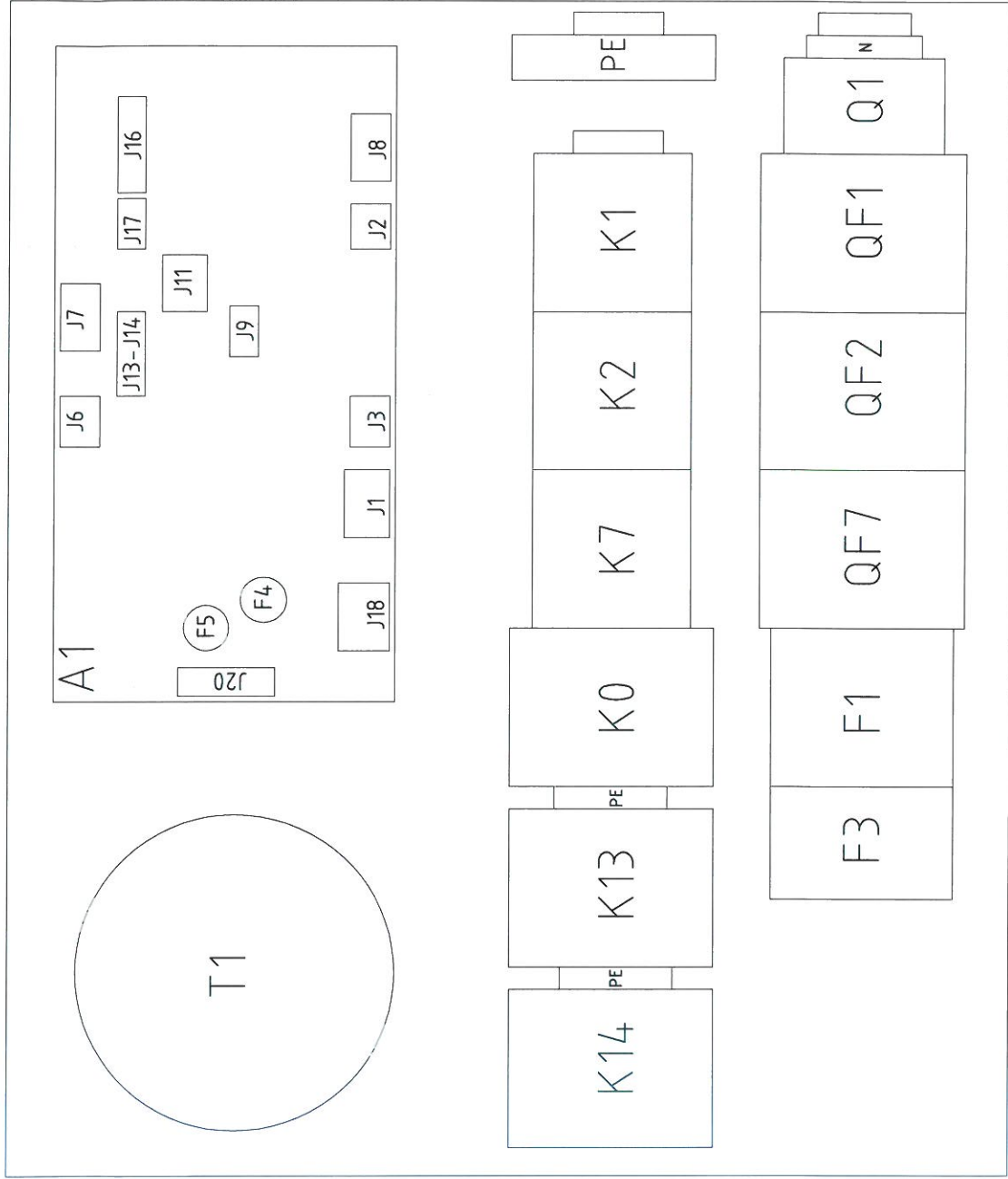
TÖMNINGSVENTILVAKT  
EMPTYING VALVE CONTACT

IDENTIFIERING AV MASKINTYP  
IDENTIFY TYPE OF MACHINE

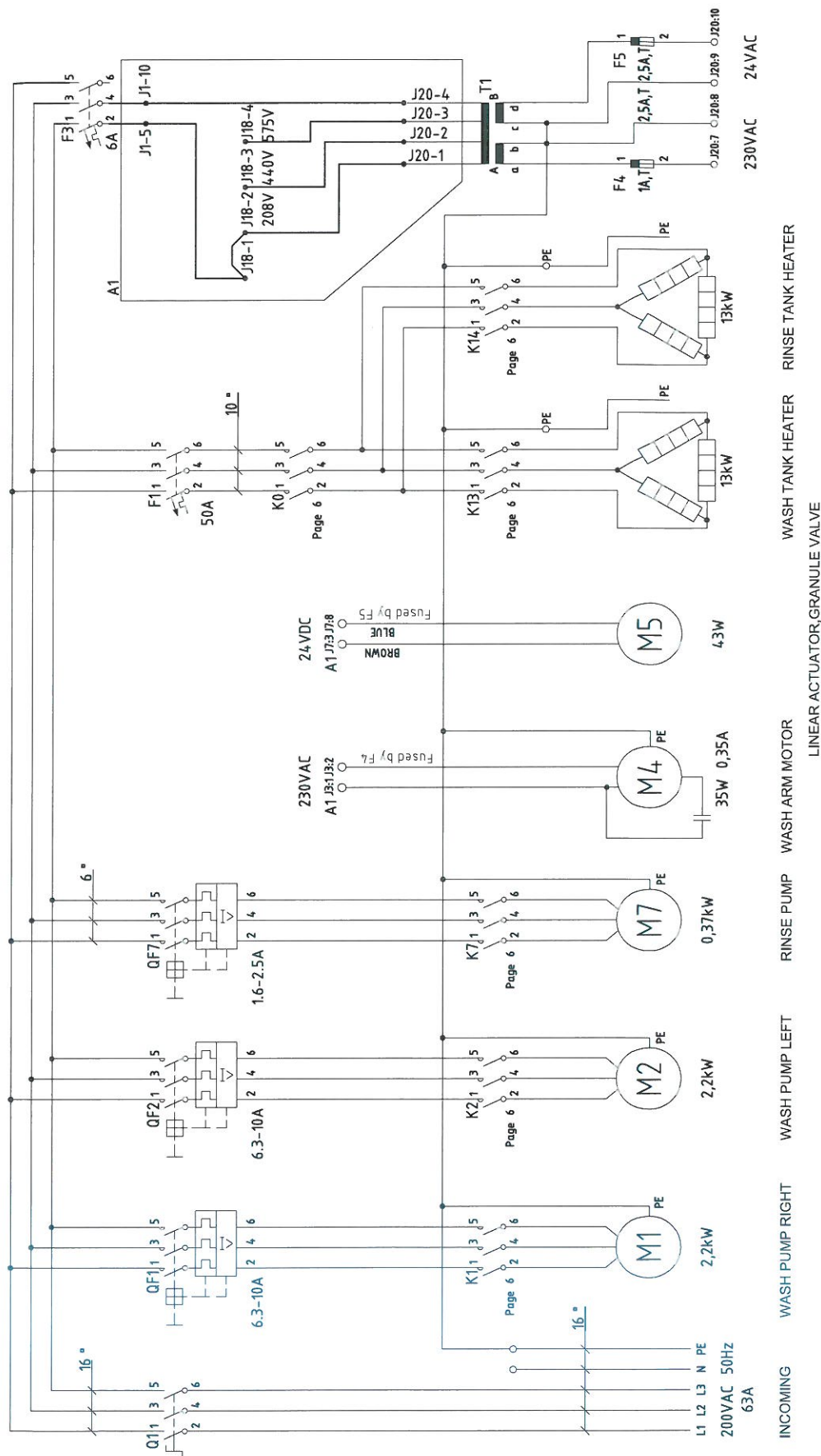
MANÖVERPANEL  
CONTROL PANEL

Item	Quantity	Description ( Name / Material / Note )	Part number / Dimension
HS	HS	Designed by	Replaces
HS	HS	Drawn by	Replaces
HS	HS	Checked by	Replaces
HS	HS	Projection method	Replaces
HS	HS	Scale	Replaces
HS	HS	Tolerance, if not indicated, according to	Replaces
		230VAC	DWG-File name
		Kreftschema	18870.dwg
		Granule Maxi	Date
			2005.09.08
			Drawing number
			18870
			Edition
			05

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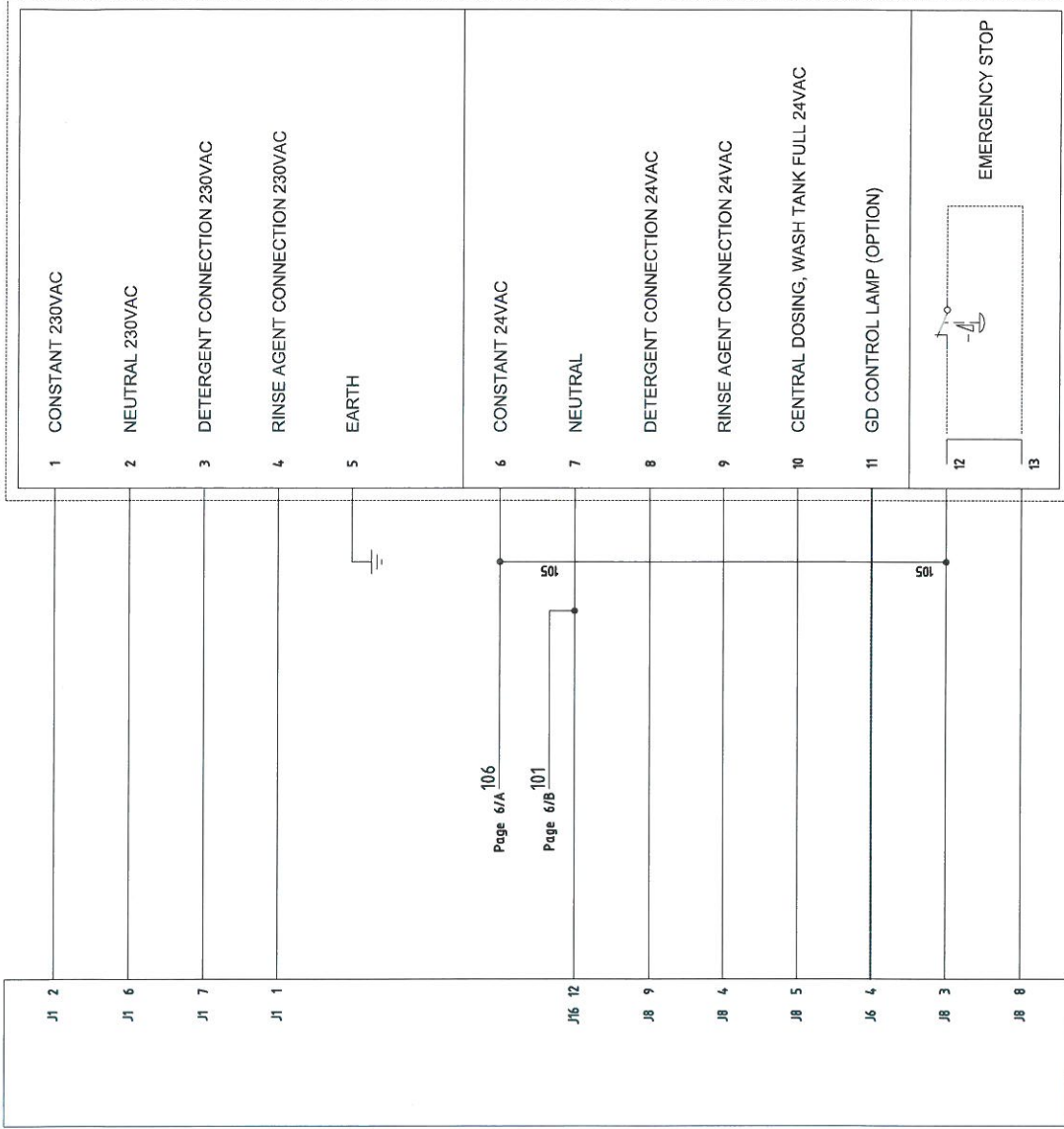


Item	Quantity	Description ( Name / Material / Note )				Part number / Dimension	
		Designed by	Checked by	Projection method	Scale	Replaces	Replaced by
HS	HS						
		200VAC/50Hz Placement of Components				DWG-file name 19536.dwg	Date 2007.01.30
		Granule Maxi				Drawing number 19536	Edition 03



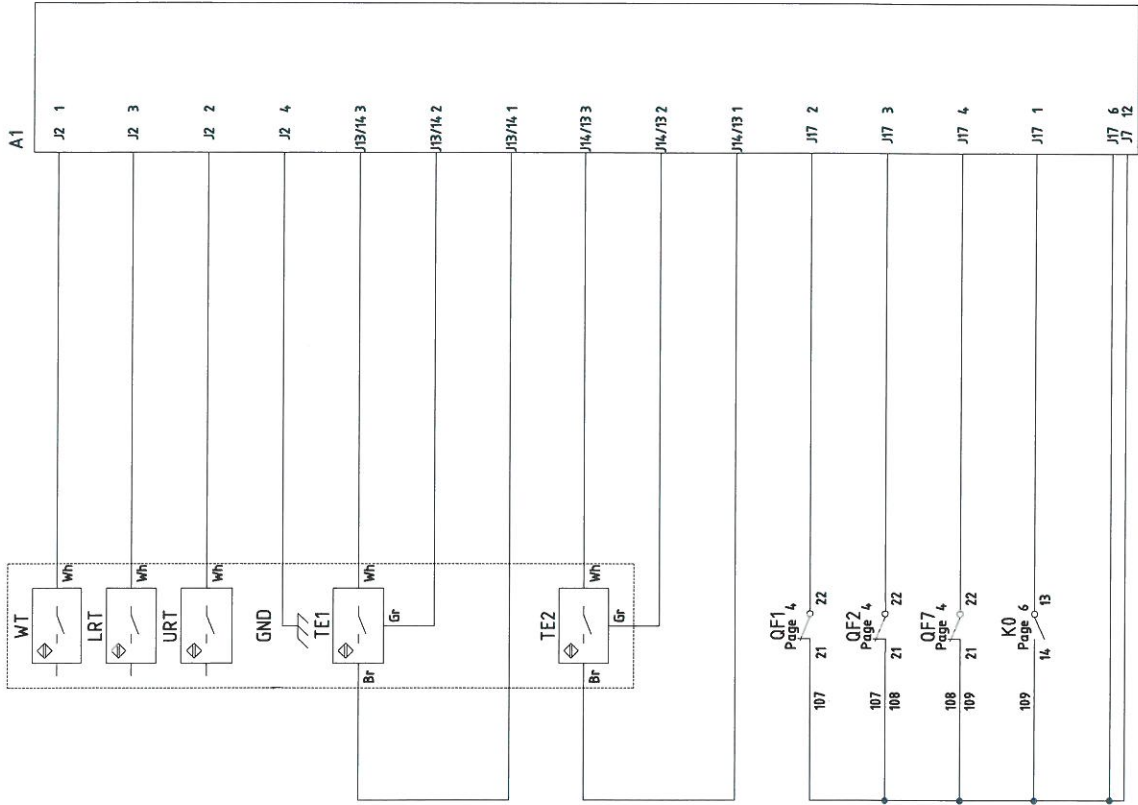
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DB



Item	Quantity	Description ( Name / Material / Note )				Part number / Dimension	
		Designed by	Checked by	Projection method	Scale	Replaces	Replaced by
HS	HS	HS	HS		-		
		200VAC/50Hz				DMC-file name	Date
		Circuit Diagram				19536.dwg	2007.01.30
		Granule Maxi				Drawing number	Edition
						19536	03





LEVEL SENSOR, WASH TANK

LEVEL SENSOR, RINSE TANK LOWER

LEVEL SENSOR, RINSE TANK UPPER

TEMPERATURE SENSOR

TEMPERATURE SENSOR

PROTECTIVE MOTOR SWITCH WASH PUMP RIGHT

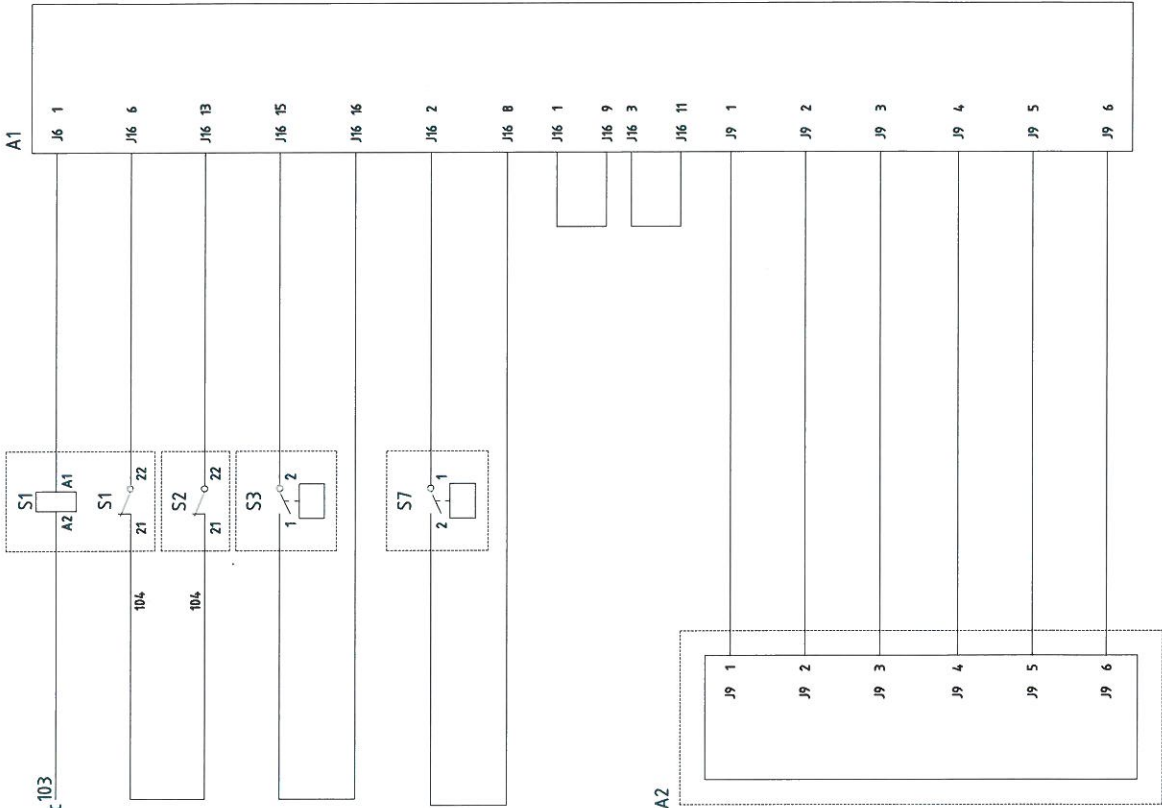
PROTECTIVE MOTOR SWITCH WASH PUMP LEFT

PROTECTIVE MOTOR SWITCH RINSE PUMP

OPERATION HEATER

Item		Quantity	Description ( Name / Material / Note )			Part number / Dimension	
HS	HS	HS	Designed by	Checked by	Projection method	Scale	Replaces
			Tolerance, if not indicated, according to			Replaces by	
			200VAC/50Hz			Date	
			Circuit Diagram			19536.dwg	
			Granule Maxi			Drawing number	
						19536	
						Edition	
						03	





DOOR CONTACT BREAKER WITH LOCK

DOOR CONTACT BREAKER

WASH ARM MOTOR PROTECTING SENSOR

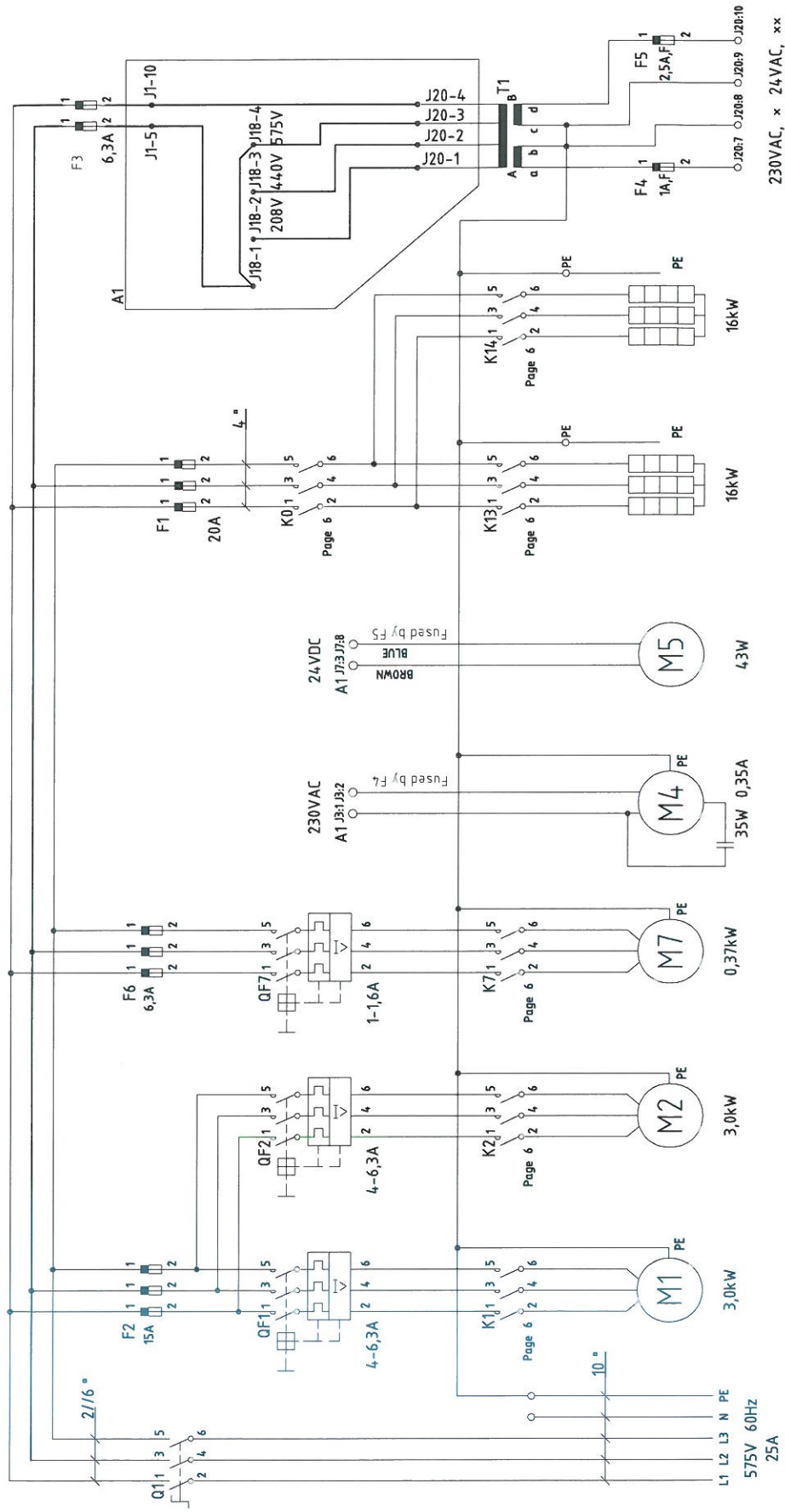
EMPTYING VALVE CONTACT

IDENTIFY TYPE OF MACHINE

CONTROL PANEL

Item		Quantity	Description		( Name / Material / Note )	Part number / Dimension	
Designed by	Drawn by	Checked by	Projection method	Scale	Tolerance, if not indicated, according to	Replaces	Replaced by
HS	HS	HS					
<b>GRANULDISK®</b>			200VAC/50Hz Circuit Diagram		DWG-file name 19536.dwg		Date 2007.01.30
			Granule Maxi		Drawing number 19536		Edition 03





INCOMING

WASH PUMP RIGHT

WASH PUMP LEFT

RINSE PUMP

WASH ARM MOTOR

LINEAR ACTUATOR, GRANULE VALVE

WASH TANK HEATER

RINSE TANK HEATER

230VAC, x 24VAC, xx

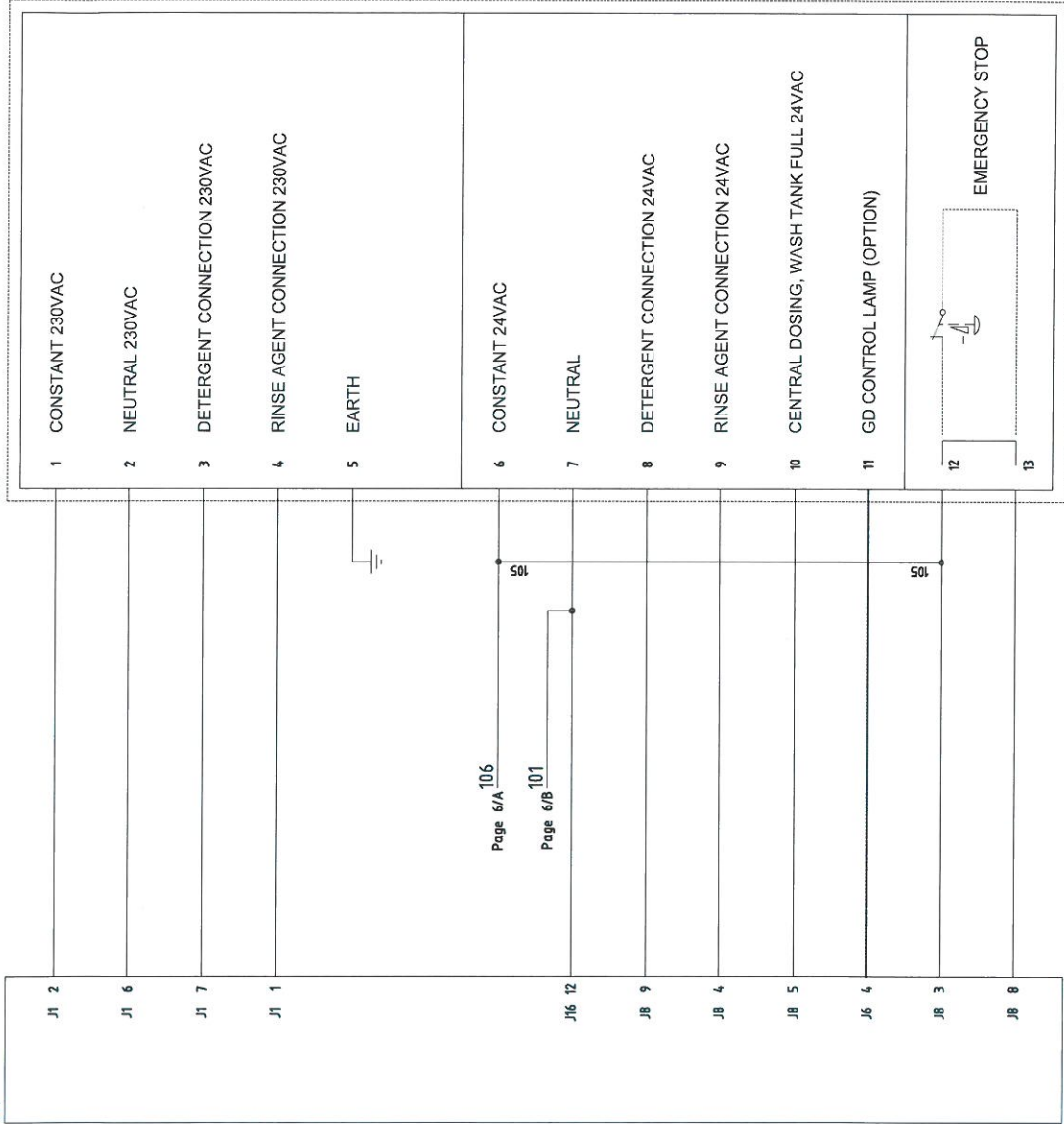
Item	Quantity	Description	( Name / Material / Note )	Part number / Dimension
HS	HS	Checked by	Scale	Replaces
HS	HS	Drawn by	Scale	Replaces
<div> <div>575V/60Hz/CSA/Ele. He.</div> <div>Main Circuit Diagram</div> </div>				<div> <div>19382.dwg</div> <div>2007.06.13</div> </div>
<div> <div>GRANULDISK</div> <div>Granule Maxi</div> </div>				<div> <div>19382</div> <div>04</div> </div>

x, F4 supplies Wash Arm Motor, Detergent box and A1

xx, F5 supplies Linear Actuator, Detergent box and A1

A1

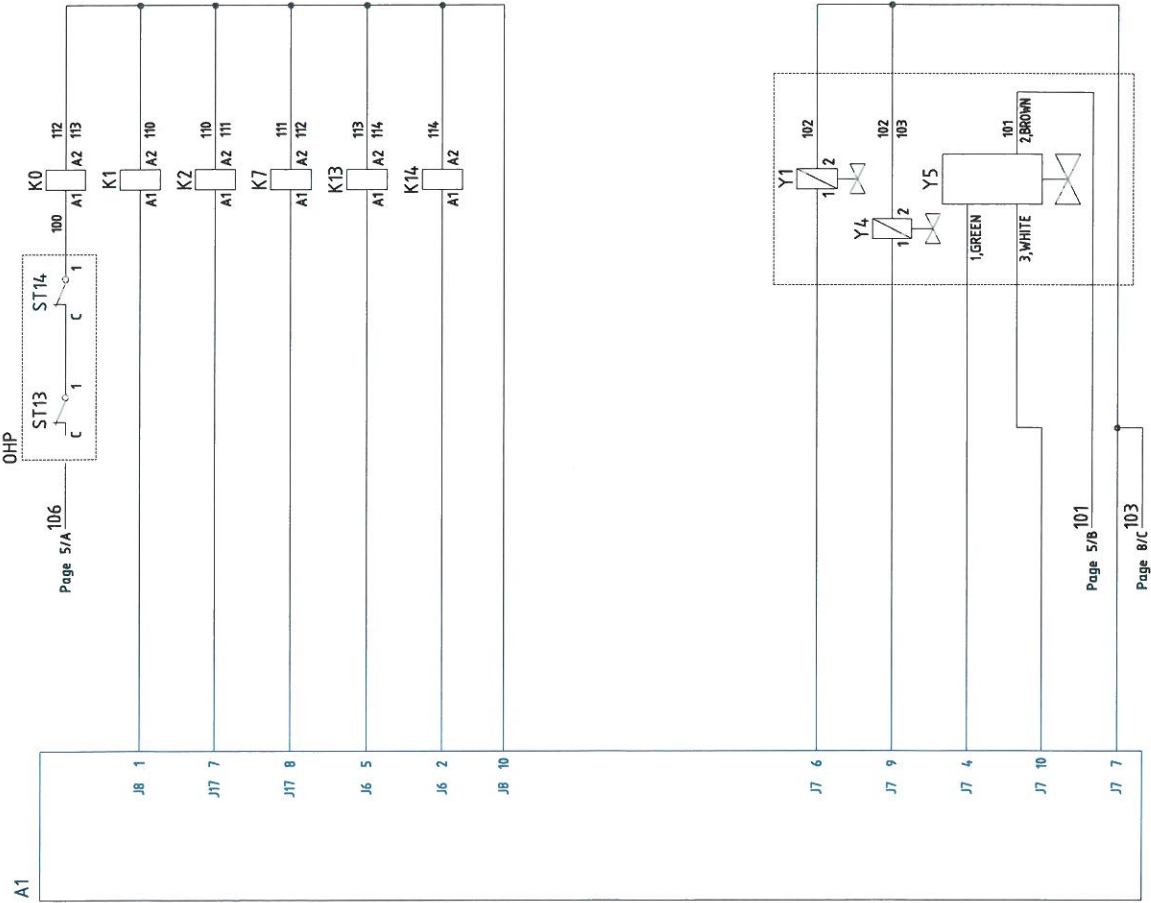
DB



Item	Quantity	Description ( Name / Material / Note )	Part number / Dimension
Designed by	Drawn by	Checked by	Projection method
HS	HS	HS	Scale
		Tolerance, if not indicated, according to	Replaces
			Replaced by
			Date
		DWG-file name	19382.dwg
		Drawing number	19382
		Edition	04
		575V/60Hz/CSA/Ele. He. Circuit Diagram	
		Granuludisk Maxi	

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OVERHEAT PROTECTOR WASH TANK OVERHEAT PROTECTOR RINSE TANK



PROTECTIVE CONTACTOR HEATERS

WASH PUMP RIGHT

WASH PUMP LEFT

RINSE PUMP

WASH TANK HEATER

RINSE TANK HEATER

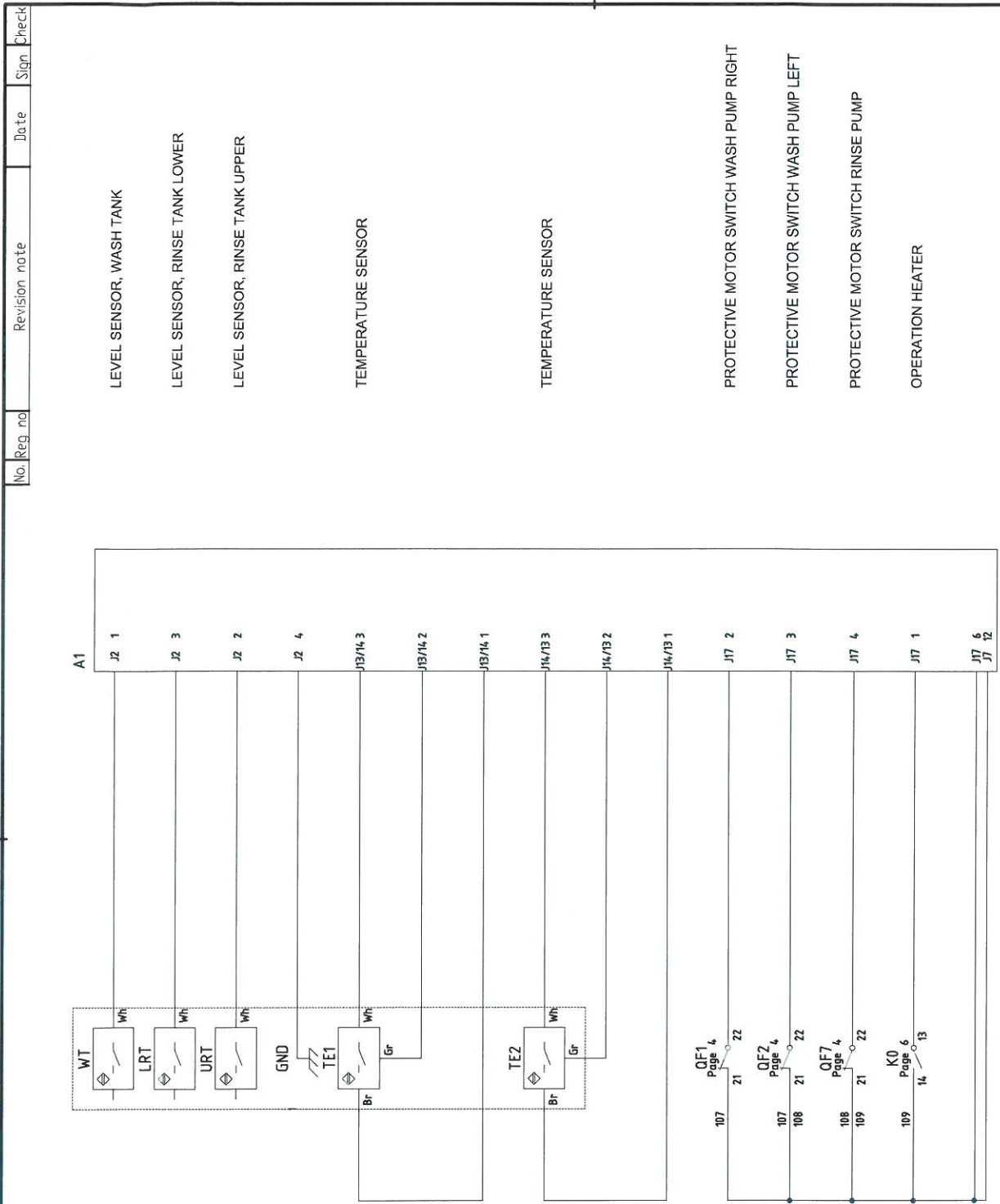
SOLENOID VALVE, INCOMING WATER RINSE TANK

SOLENOID VALVE, STEAM REDUCTION

DRAIN VALVE, STEAM REDUCTION

Item	Quantity	Description	( Name / Material / Note )	Part number / Dimension
HS	HS	Designed by	Checked by	Replaced by
HS	HS	Drawn by	Projection method	Scale
		Tolerance, if not indicated, according to		Replaces
		Scale		Replaces
		Date		Replaces
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		19382.dwg		Replaces
		Drawing number		Replaces
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		Date		Replaces
		2007.06.13		Replaces
		Edition		Replaces
		04		Replaces
		Granule Maxi		Replaces
		575V/60Hz/CSA/Ele. He.		Replaces
		Circuit Diagram		Replaces

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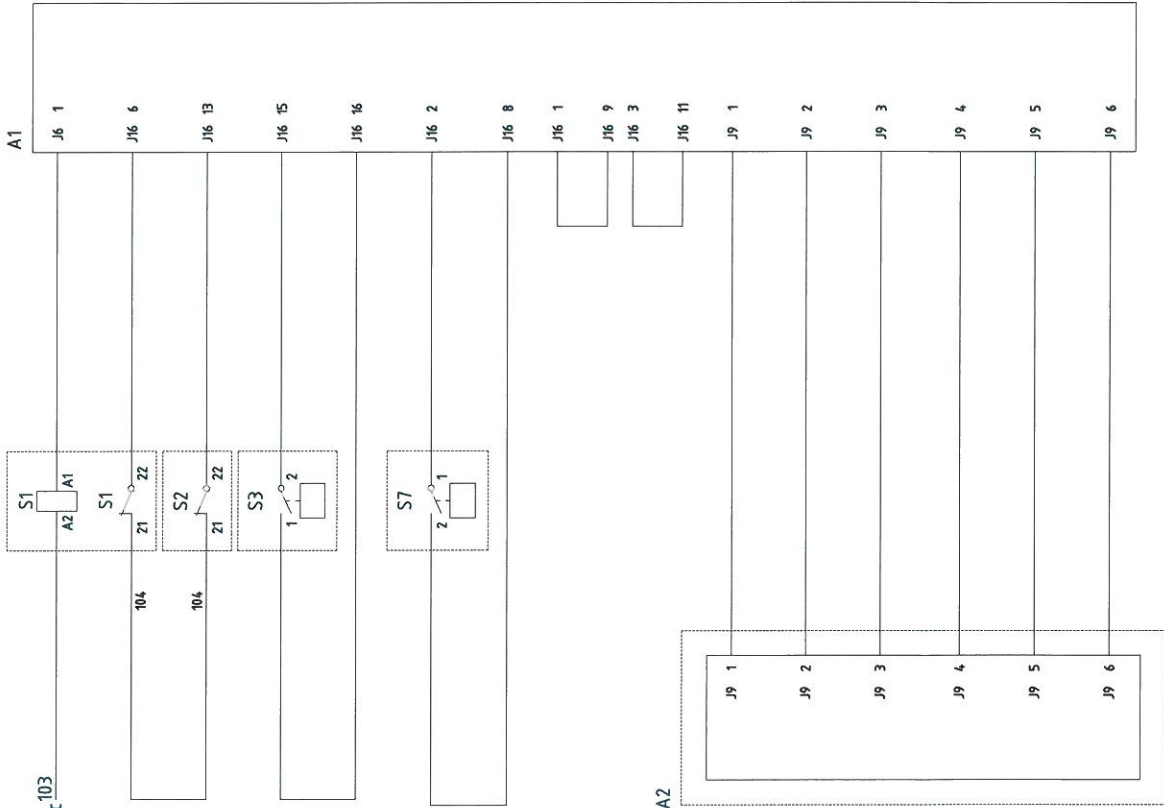


No.	Reg. no.	Revision note	Date	Sign	Check
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Item		Quantity	Description ( Name / Material / Note )			Part number / Dimension	
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					Scale		
			575V/60Hz/CSA/Ele. He. Circuit Diagram			IMC-file name	Date
						19382.dwg	2007.06.13
						Drawing number	Edition
						19382	04



Granule Maxi



DOOR CONTACT BREAKER WITH LOCK

DOOR CONTACT BREAKER

WASH ARM MOTOR PROTECTING SENSOR

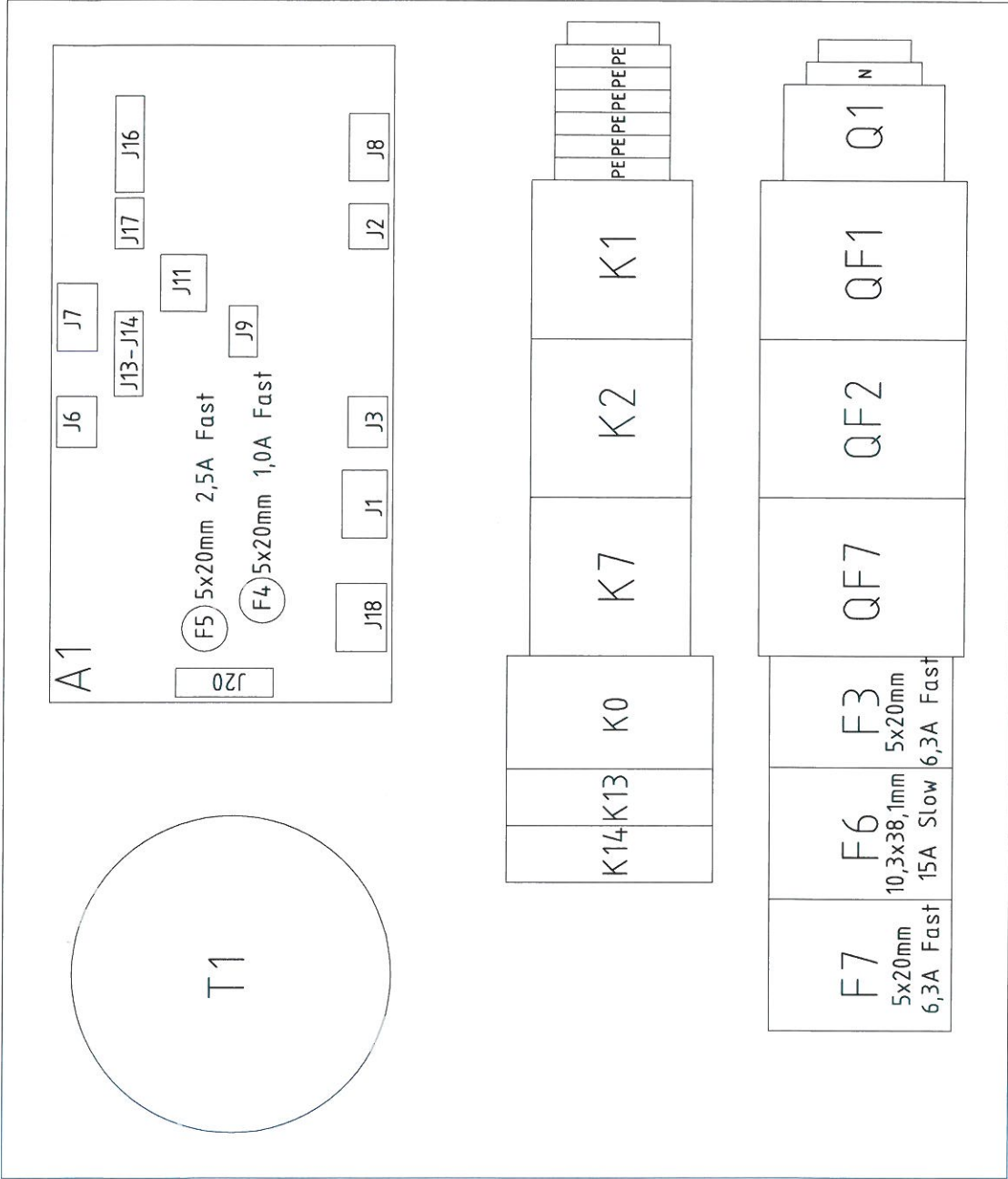
EMPTYING VALVE CONTACT

IDENTIFY TYPE OF MACHINE

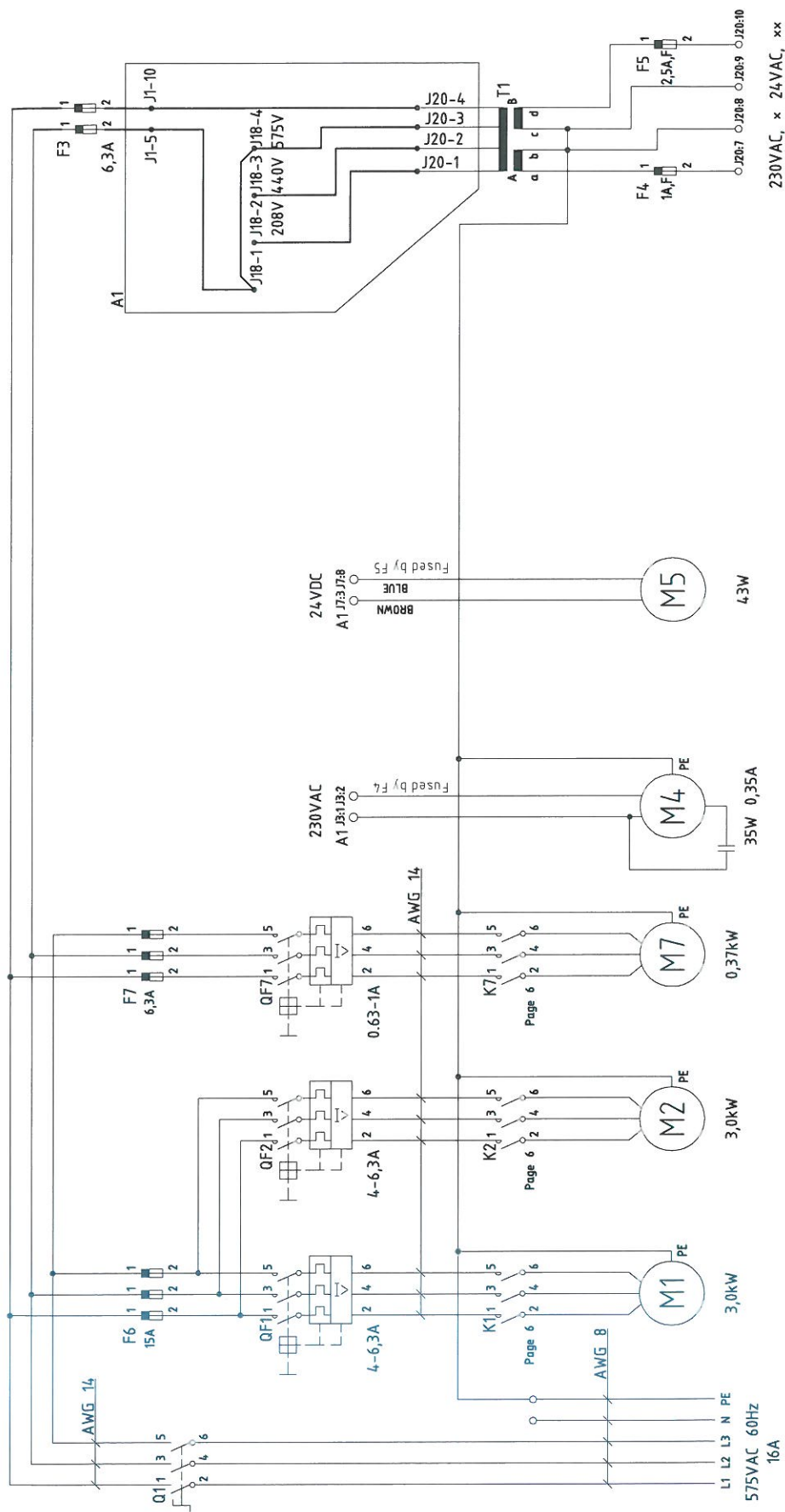
CONTROL PANEL

Item		Quantity	Description		( Name / Material / Note )	Part number / Dimension	
Designed by	Drawn by	Checked by	Projection method	Scale	Tolerance, if not indicated, according to	Replaces	Replaced by
HS	HS	HS					
			575V/60Hz/CSA/Ele. He. Circuit Diagram		Date		
					19382.dwg		
					Drawing number		
					19382		
					Edition		
					04		

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Item	Quantity	Description ( Name / Material / Note )				Part number / Dimension	
		Designed by	Checked by	Projection method	Scale	Replaces	Replaced by
HS	HS	HS	HS	⊕	1:1		
		575V/CSA/STEAM Placement of Components				DWG-file name 19014.dwg	Date 2005.10.25
		Granule Maxi				Drawing number 19014	Edition 05



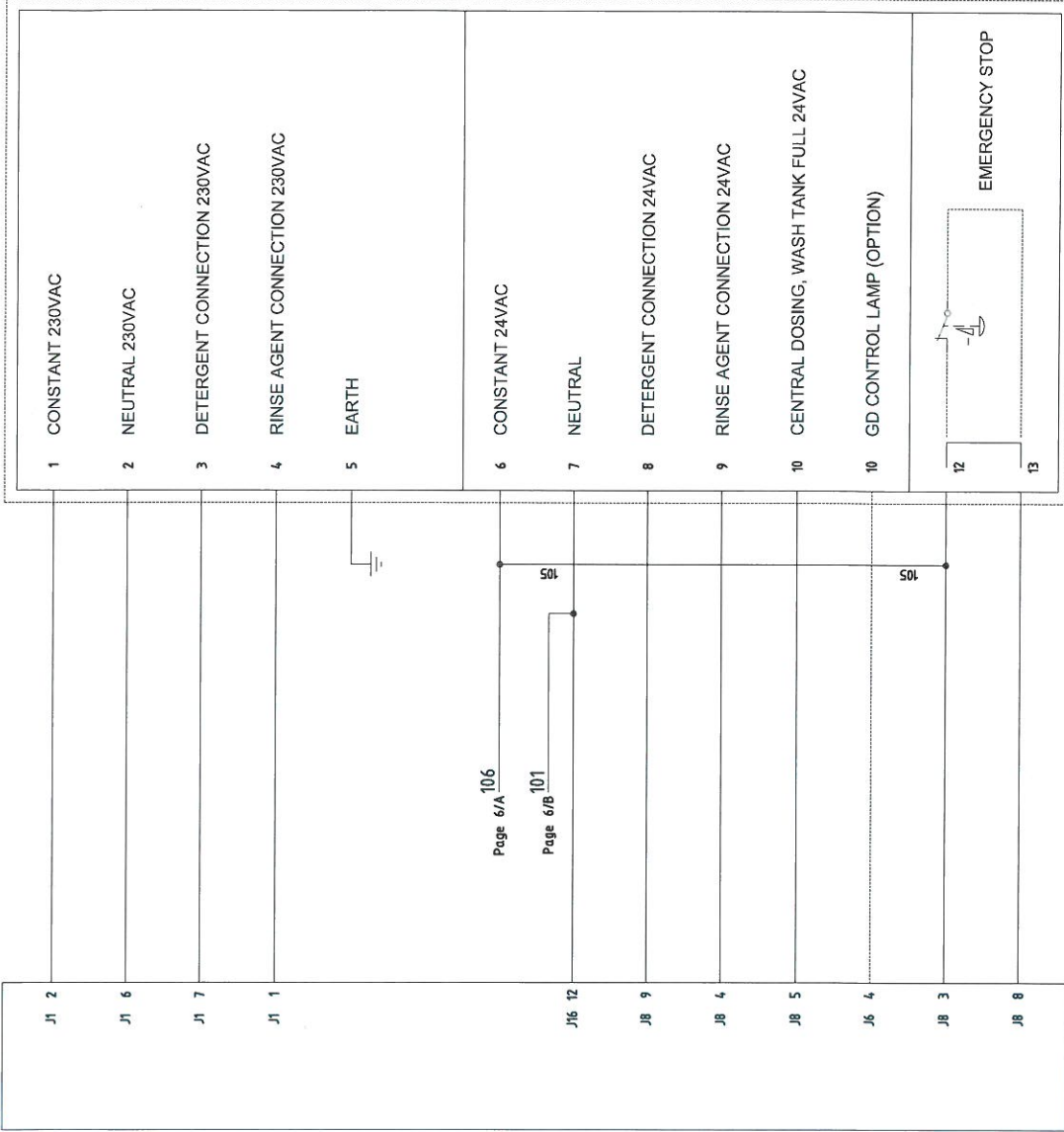
INCOMING WASH PUMP RIGHT WASH PUMP LEFT RINSE PUMP WASH ARM MOTOR LINEAR ACTUATOR, GRANULE VALVE

x, F4 supplies Wash Arm Motor, Detergent box and A1  
xx, F5 supplies Linear Actuator, Detergent box and A1

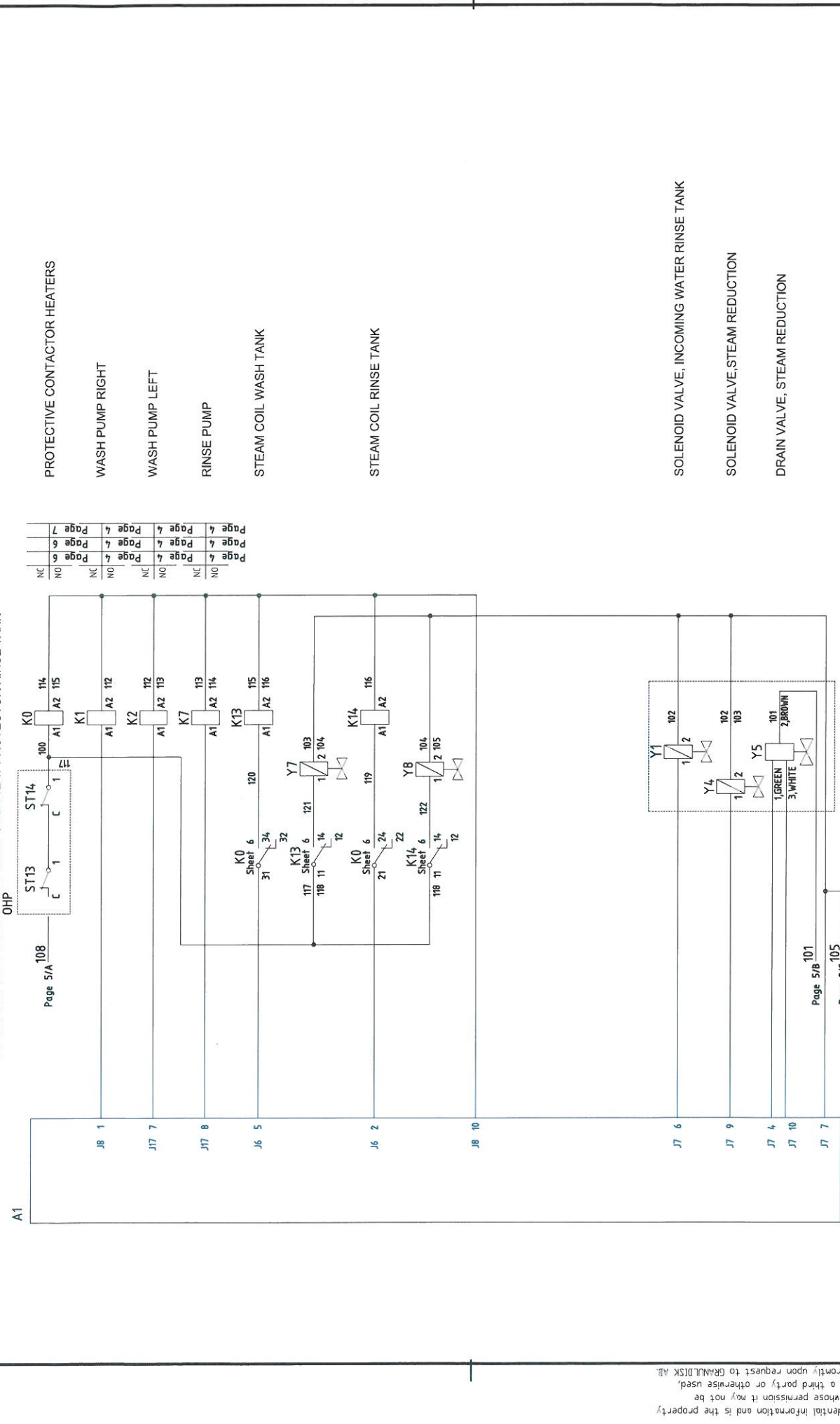
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HS	HS	Drawn by	Scale	Replaces
575V/CSA/STEAM Main Circuit Diagram				Date
Granule Maxi				19014.dwg
19014				2005.10.25
19014				2005.10.25
19014				2005.10.25
19014				2005.10.25

DB

A1



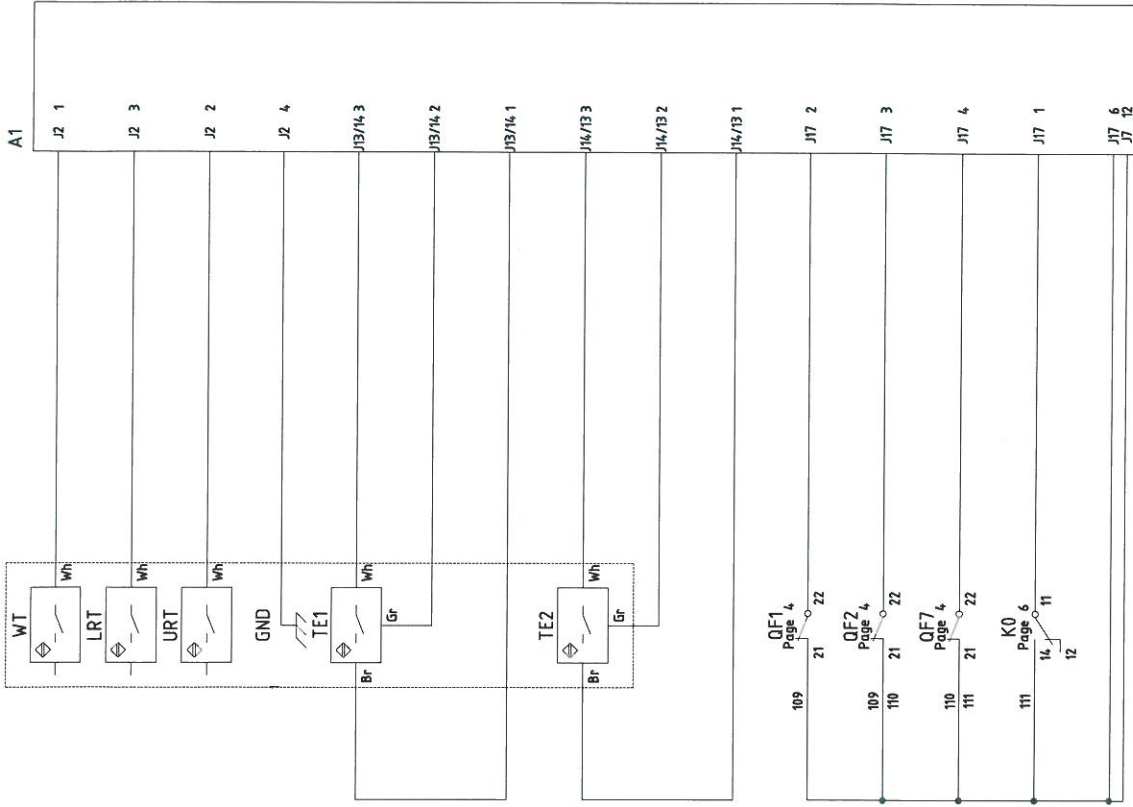
Item	Quantity	Description ( Name / Material / Note )				Part number / Dimension	
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HS	HS	HS	HS				
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		Granuldisk Maxi				Drawing number 19014	Revision 05






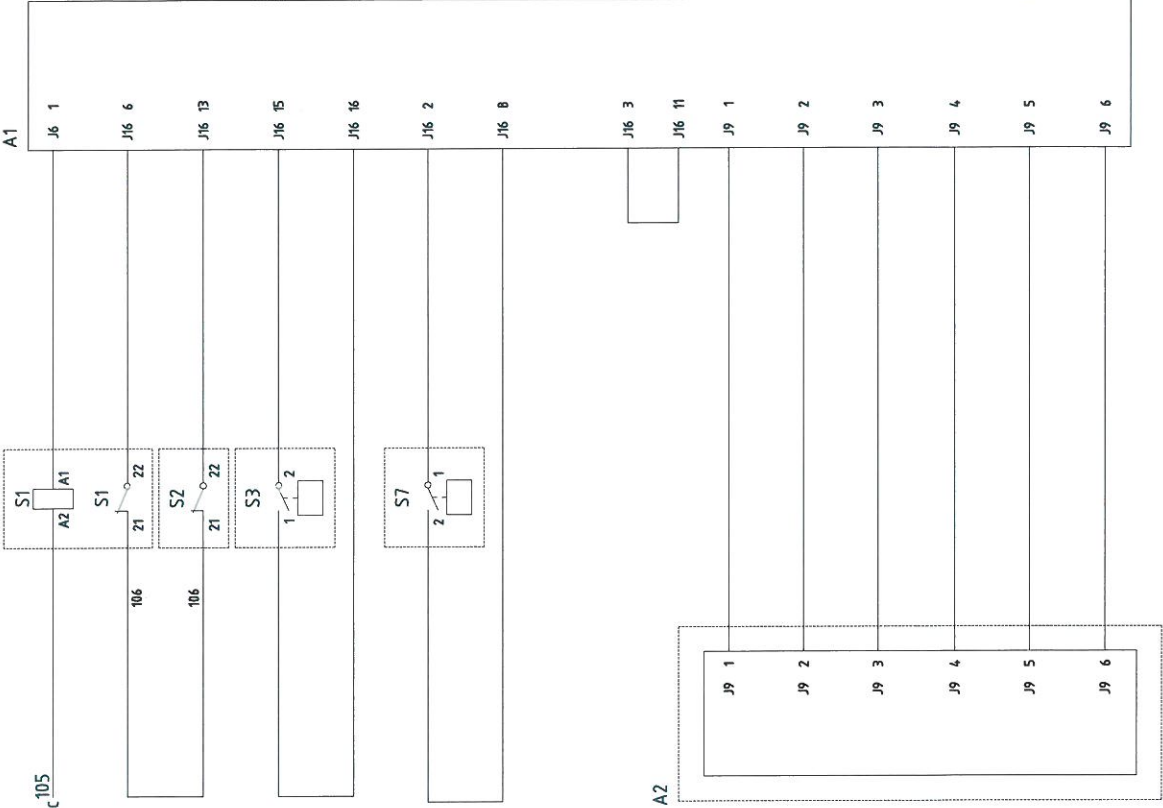
Item	Quantity	Description	( Name / Material / Note )	Part number / Dimension
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HS	HS	Drawn by	Projection method	Replaces
HS	HS	Scale	Tolerance, if not indicated, according to	
575V/CSA/STEAM Circuit diagram				DWG-File name 19014.dwg Date 2005.10.25
Granule Maxi				Drawing number 19014 Edition 05

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No.	Reg. no	Revision note	Date	Sign	Check
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Item Quantity		Description		( Name / Material / Note )		Part number / Dimension	
Designed by		Checked by		Projection method		Tolerance, if not indicated, according to	
Drawn by		HS				Replaces by	
HS		HS				Replaces by	
 <b>GRANULDISK®</b>				575V/CSA/STEAM Circuit diagram			
Granule Maxi				Disc file name		Date	
				19014.dwg		2005.10.25	
				Drawing number		Edition	
				19014		05	



Item	Quantity	Description ( Name / Material / Note )				Part number / Dimension	
		Checked by	Projection method	Scale	Replaces	Replaced by	
HS	HS						
		575V/CSA/STEAM Circuit diagram				DWG-File name	Date
						19014.dwg	2005.10.25
						Drawing number	Edition
						19014	05

DOOR CONTACT BREAKER WITH LOCK

DOOR CONTACT BREAKER

WASH ARM MOTOR PROTECTING SENSOR

EMPTYING VALVE CONTACT

IDENTIFY TYPE OF MACHINE

CONTROL PANEL